

Tolerance Detail (recommended)

AL110 Halter to be used on all standard verge details

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TITLE: Euroseam Universal
Details & Components
DWG NO: ES_EDC1

DRAWN: PCI

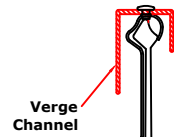
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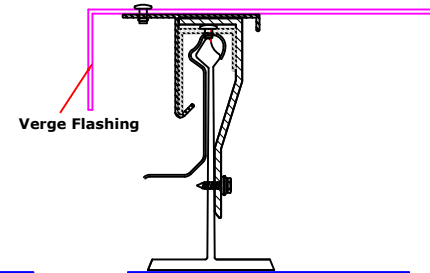
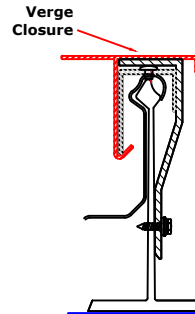
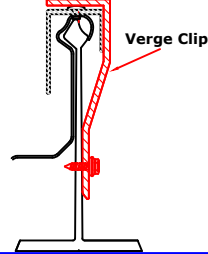
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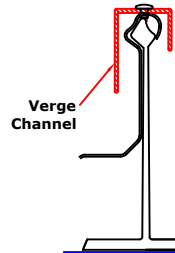
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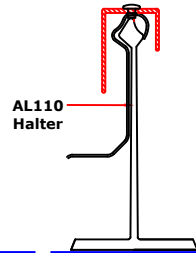
VERGE CHANNEL RIVETTED TO EUROSEAM AT APPROX 400MM CENTRES USING 4.8 X 12MM RIVETS.
NB: DO NOT RIVET AT HALTER POSITION BUT CENTRALLY BETWEEN HALTERS.



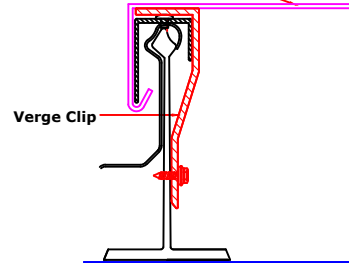
No Tolerance Detail



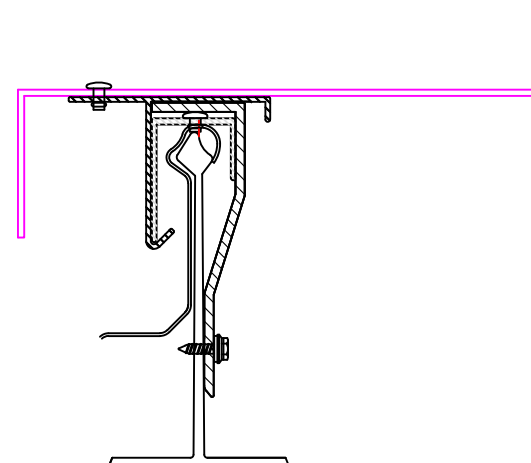
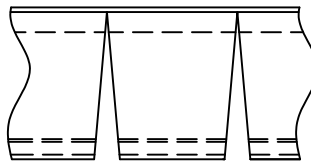
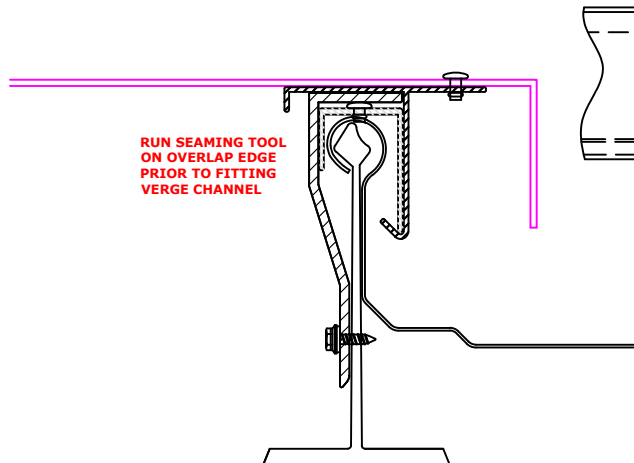
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NB: DO NOT RIVET AT HALTER POSITION BUT CENTRALLY BETWEEN HALTERS.



Verge Flashing
Only use if flashings requirements can be site measured before ordering.



FOR CURVED APPLICATIONS VERGE CLOSURE AND VERGE CHANNEL CAN BE FACETTED ON SITE TO FOLLOW THE CURVE BY NOTCHING VERTICAL LEGS AS REQUIRED



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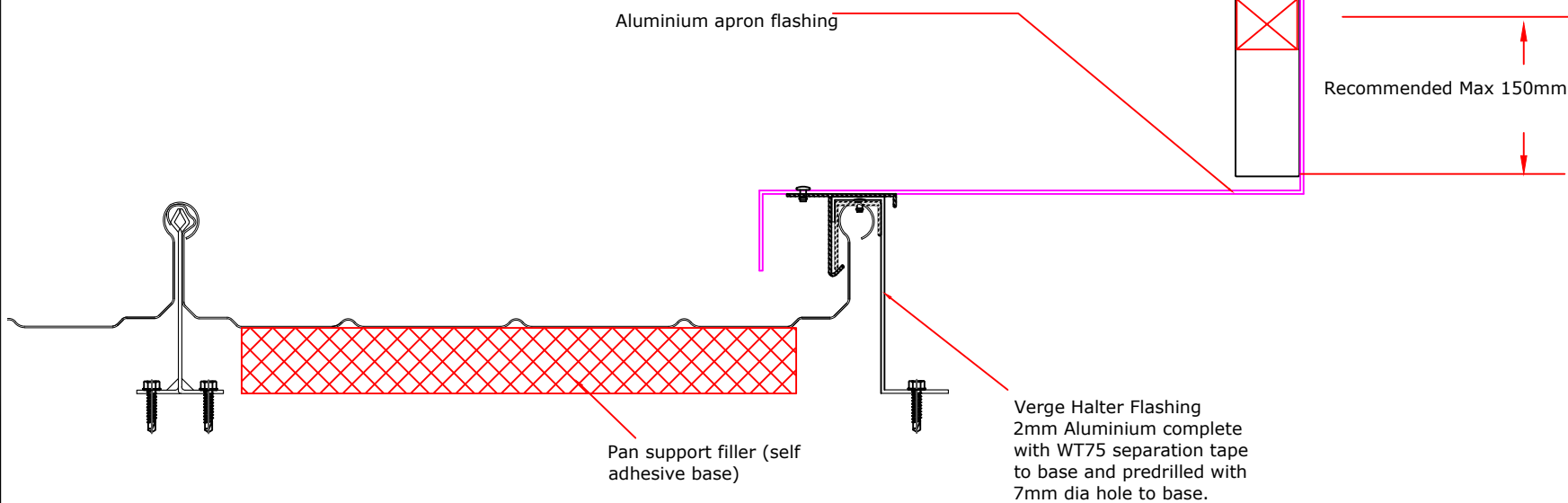
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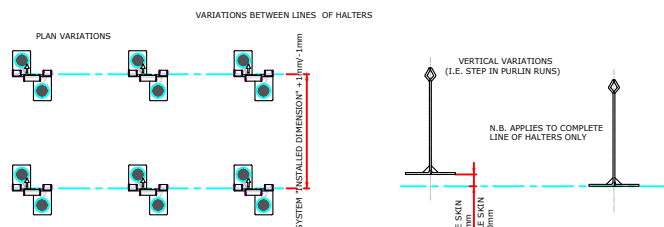
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ABUTMENT DETAIL

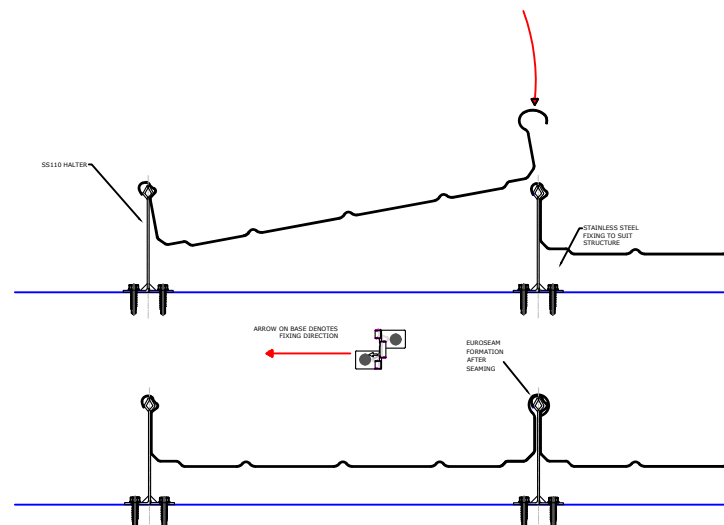


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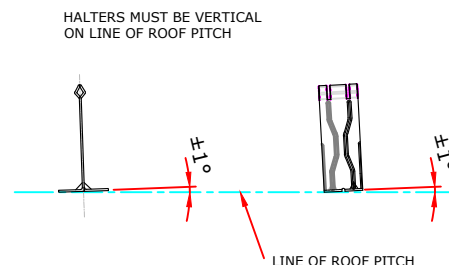
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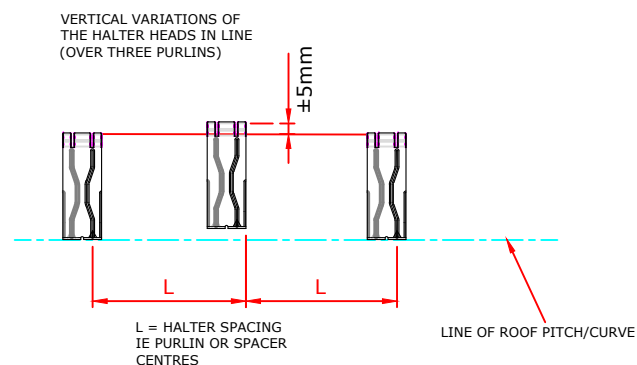
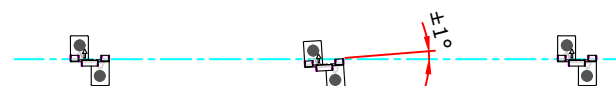
- Notes**
1. Lines of halters are set out at system installed dims.
NB: Curved sheets are set out at post curve dims, see relevant section of manual.
 2. Tolerances stated are recommended to enable Euroseam elements to accommodate thermal movement over the halters without locking & introducing unwanted fixed points. It is assumed that the halter elements when fixed in place will follow a straight line or single curve over their entire length. Multiple curves resulting in dips or sudden changes in slope may cause a transfer or fixed point. It should be noted that the Euroseam system is not self levelling and will follow undulations or changes in position within the supporting structure.
 3. If there is an angular difference between the sheet and the supports in some cases a wider bearer will be required for the halter.



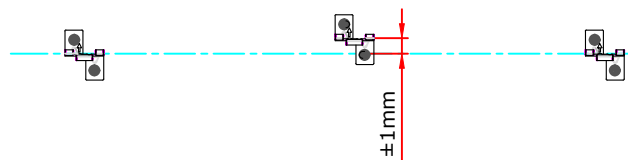
VARIATIONS IN ONE LINE OF HALTERS

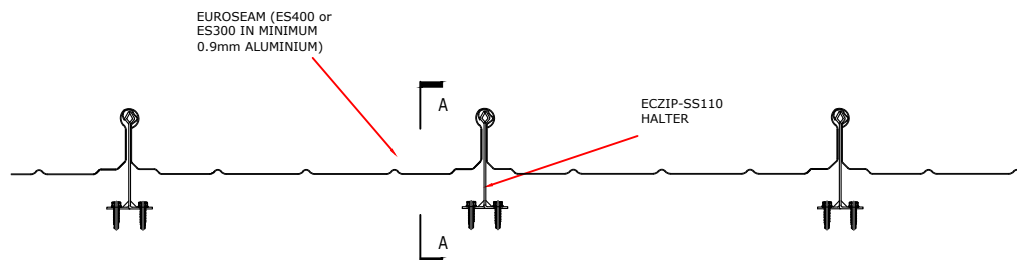


HALTERS MUST NOT BE SET OUT OF LINE



PLAN VARIATIONS OF HALTER IN LINE (OVER THREE PURLINS)



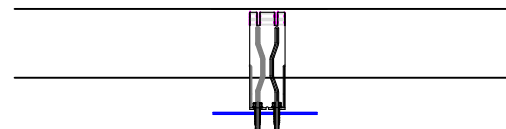


EUROSEAM HALTERS FIXED USING MINIMUM OF 2 RECOMMENDED FIXINGS. THE SHEET LAP SHOULD BE CLOSED USING THE EUROCLAD MST SEAMING TOOL ACCORDING TO STANDARD PRACTICE, AS RECOMMENDED IN THE CURRENT ISSUE OF THE EUROSEAM TECHNICAL MANUAL. FITTING OF THE STANDARD VERGE DETAIL ACCESSORY PARTS IS NOT REQUIRED FOR NON-FRAGILITY CLASSIFICATION B. THEY WILL, WHEN FITTED IMPROVE THE PERFORMANCE. EUROSEAM SHOULD BE CONSIDERED NON-FRAGILE UNTIL SHEET OVERLAPS ARE CLOSED USING THE MST.

NB: THIS NON-FRAGILE CLASSIFICATION DOES NOT APPLY TO HALTERS FITTED DIRECT TO TIMBER. IF FITTED TO A TIMBER DECK, THE DECK SHOULD PROVIDE FOR REQUIRED SAFETY PERFORMANCES IN ITS OWN RIGHT.

The above detail has been tested in accordance with ACR(M)001:2005 to meet the requirements for Non-fragile Class B at all purlin centres up to 2.1M, on straight sheet, curved sheet and up to 1.8M at hips.

SECTION A-A



HALTERS FIXED USING AT LEAST 2 RECOMMENDED FIXINGS. MINIMUM DISTANCE FOR SHEET EDGE FROM HALTER OF 50MM. SEE ALSO RECOMMENDATIONS FOR CANTILEVERS AND FIXING CONTAINED IN THE CURRENT ISSUE OF THE EUROSEAM TECHNICAL MANUAL.

SECTION AT INTERMEDIATE SUPPORTS, END LAPS AND SHEET ENDS

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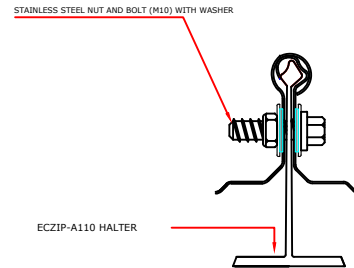
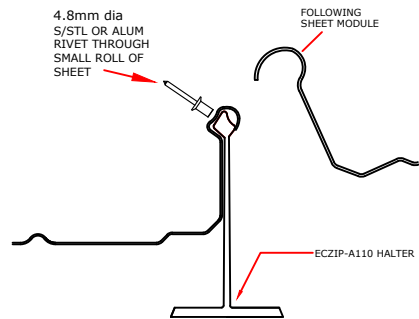
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FIXED POINT LOAD CALCULATION:

The fixed point load must be calculated for each slope. Please contact Euroclad Technical for further guidance.

FOR LOADS UP TO 0.524kN USE 1 RIVET

FOR LOADS 0.525kN to 1.04kN USE 2 RIVETS

FOR LOADS 1.05kN to 3.14 USE 1 M10 NUT AND BOLT

FOR LOADS HIGHER THAN 3.14kN REFER TO EUROCLAD TECHNICAL

AL110 Halter to be used on fixed point locations

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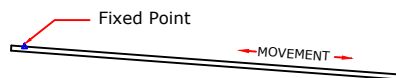
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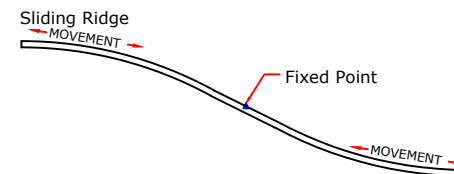
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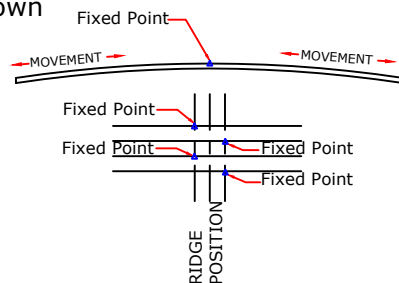
Typical arrangement for straight pitch Long slope or higher pitch.



Mid position curved intersection



Barrel vault crown

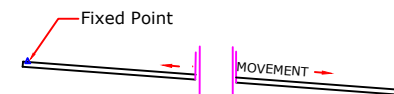


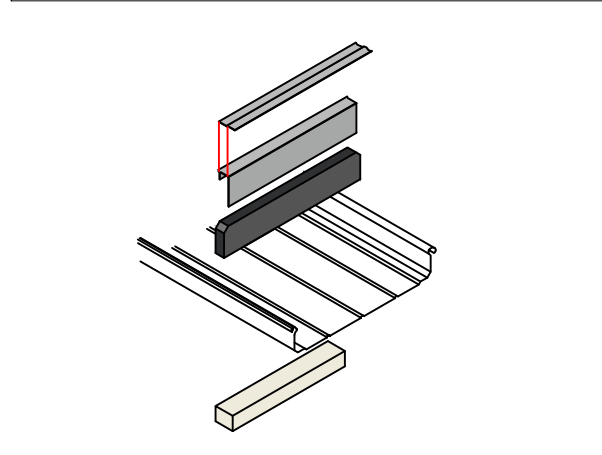
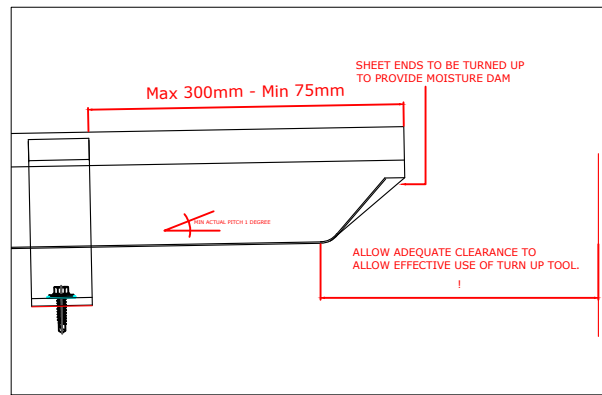
Soaker penetrations

EXTENDED UPSTAND > 3 sheet widths

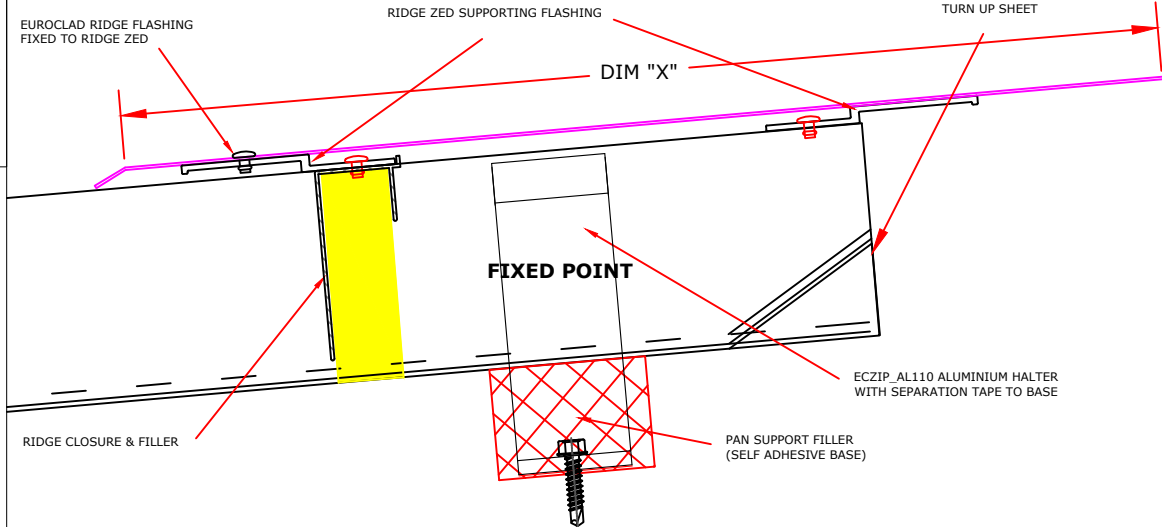


UPSTAND SOAKER MAX 3 SHEET WIDTHS





NB: 2nd RIDGE ZED REQUIRED TO SUPPORT FLASHING DEPENDENT ON RIDGE FLASHING SIZE AND GAUGE AS FOLLOWS:
 0.9MM AL. - "DIM X" > 250MM.
 1.6MM - AL. - "DIM X" > 450MM
 2MM AL. - "DIM X" > 550MM
 3MM AL - "DIM X" > 600MM



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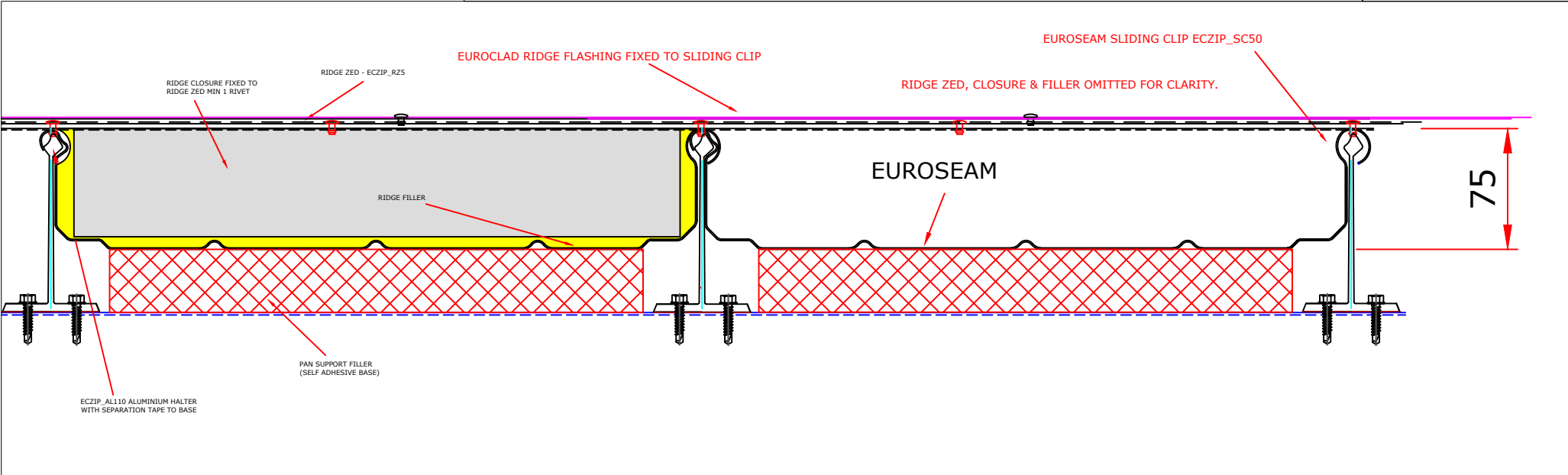
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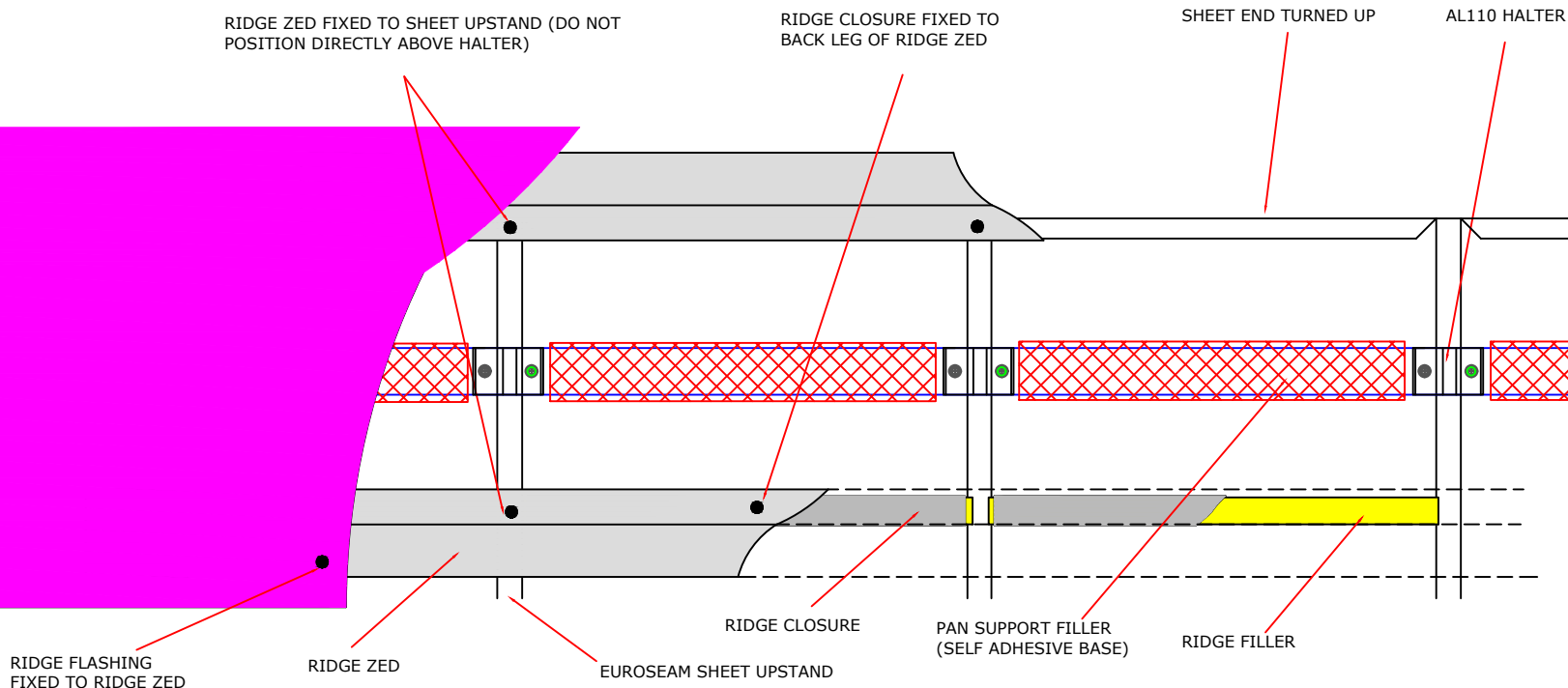
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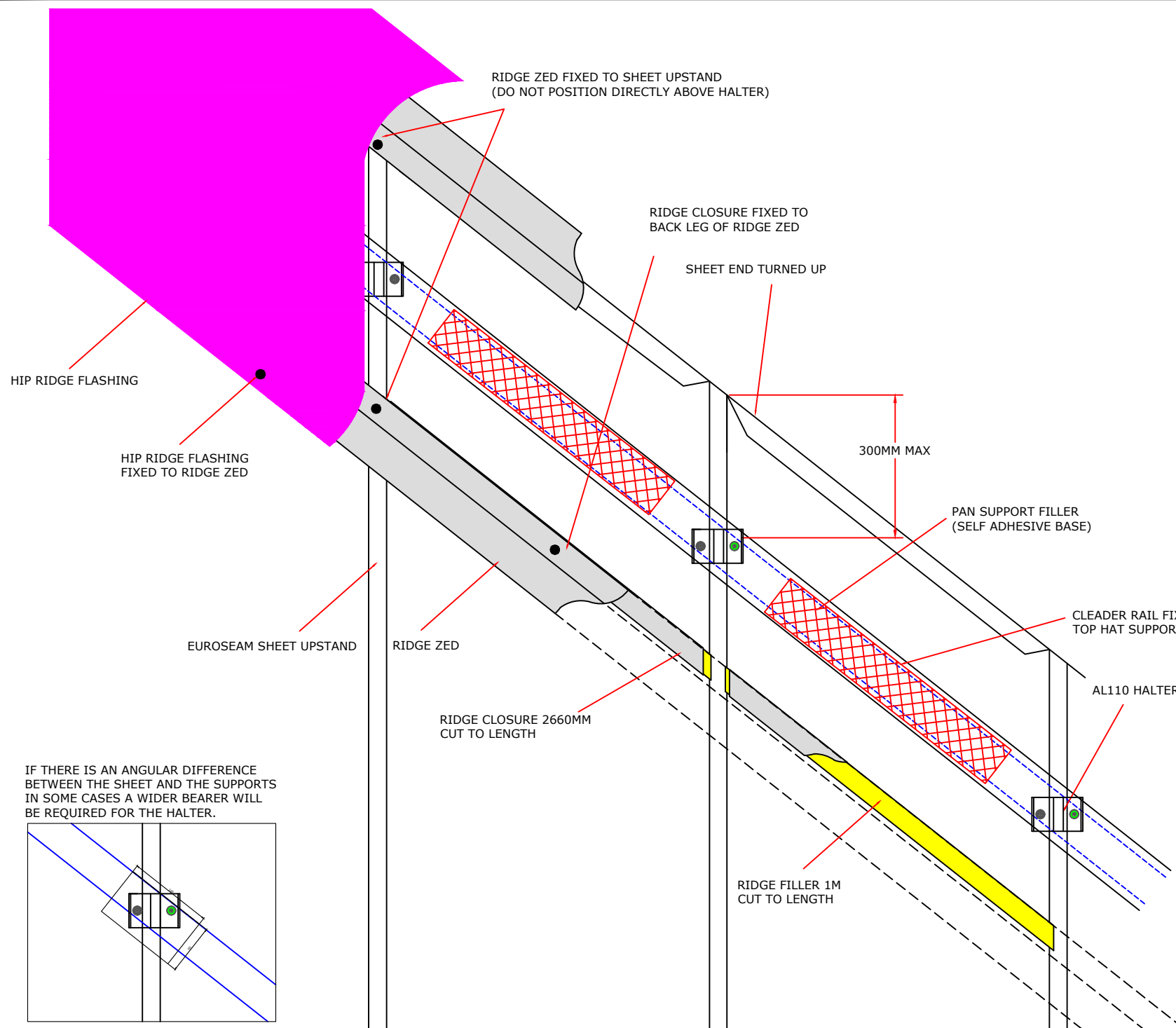
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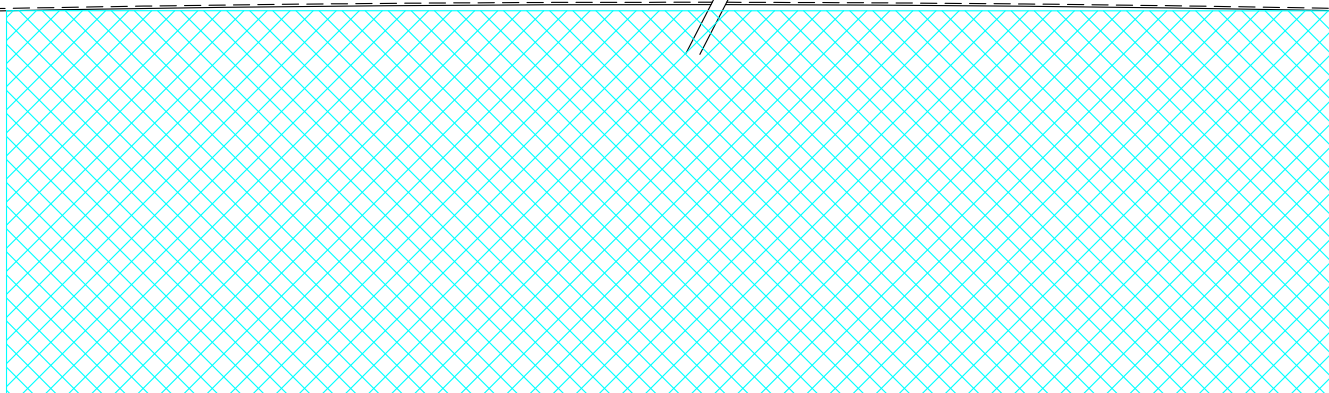
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RIGID BOARD INSULATION RECOMMENDED LOCALLY FOR
BARREL VAULT CROWNS WHEN THERE ARE LARGER THAN
NORMAL SPANS BETWEEN SUPPORTS AND GREATER RISK
OF DAMAGE FROM FOOT TRAFFICKING.

FIXED POINT

FIXED POINT



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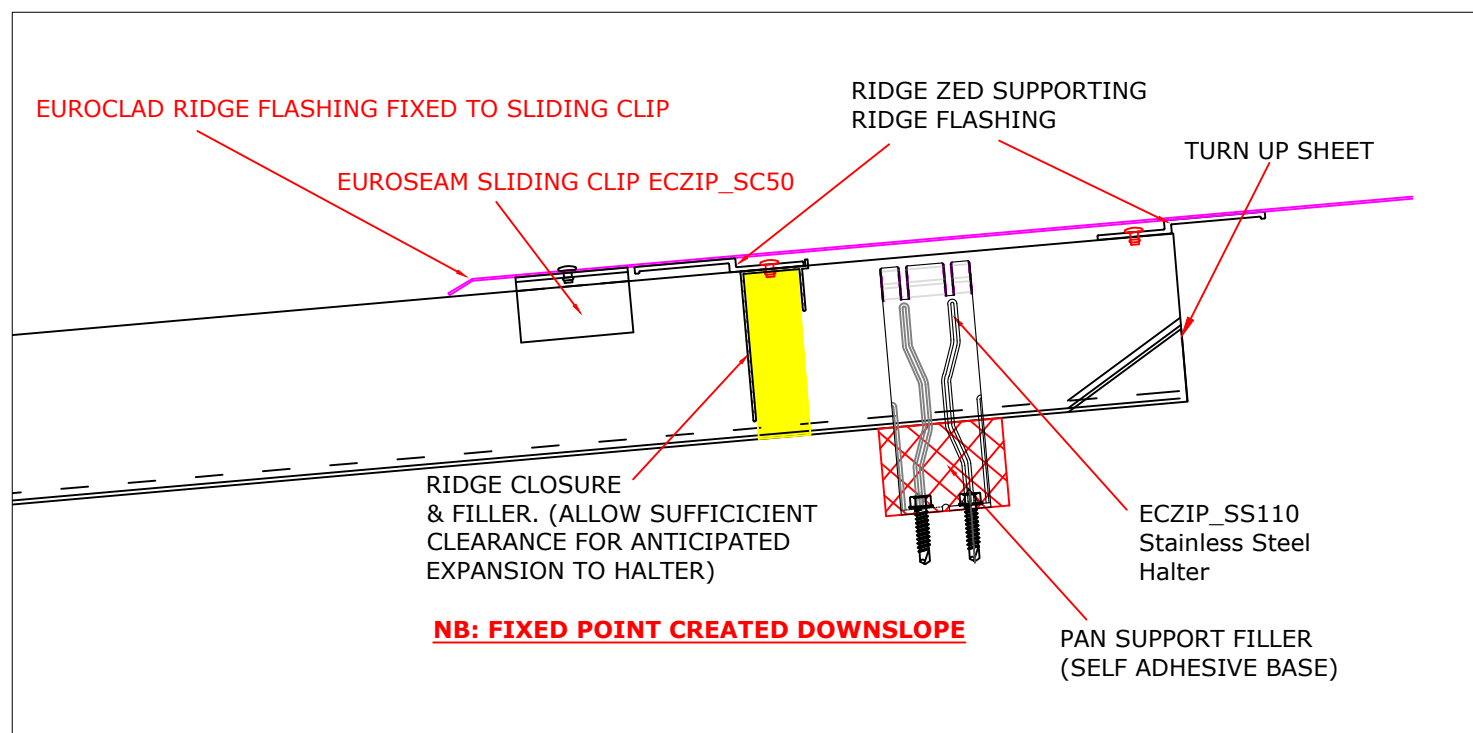
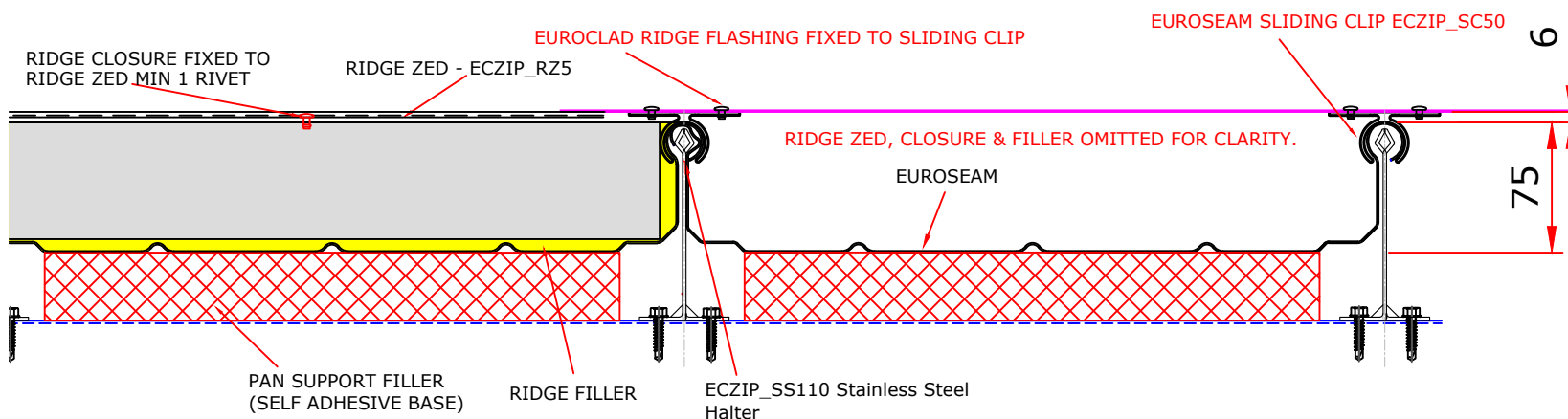
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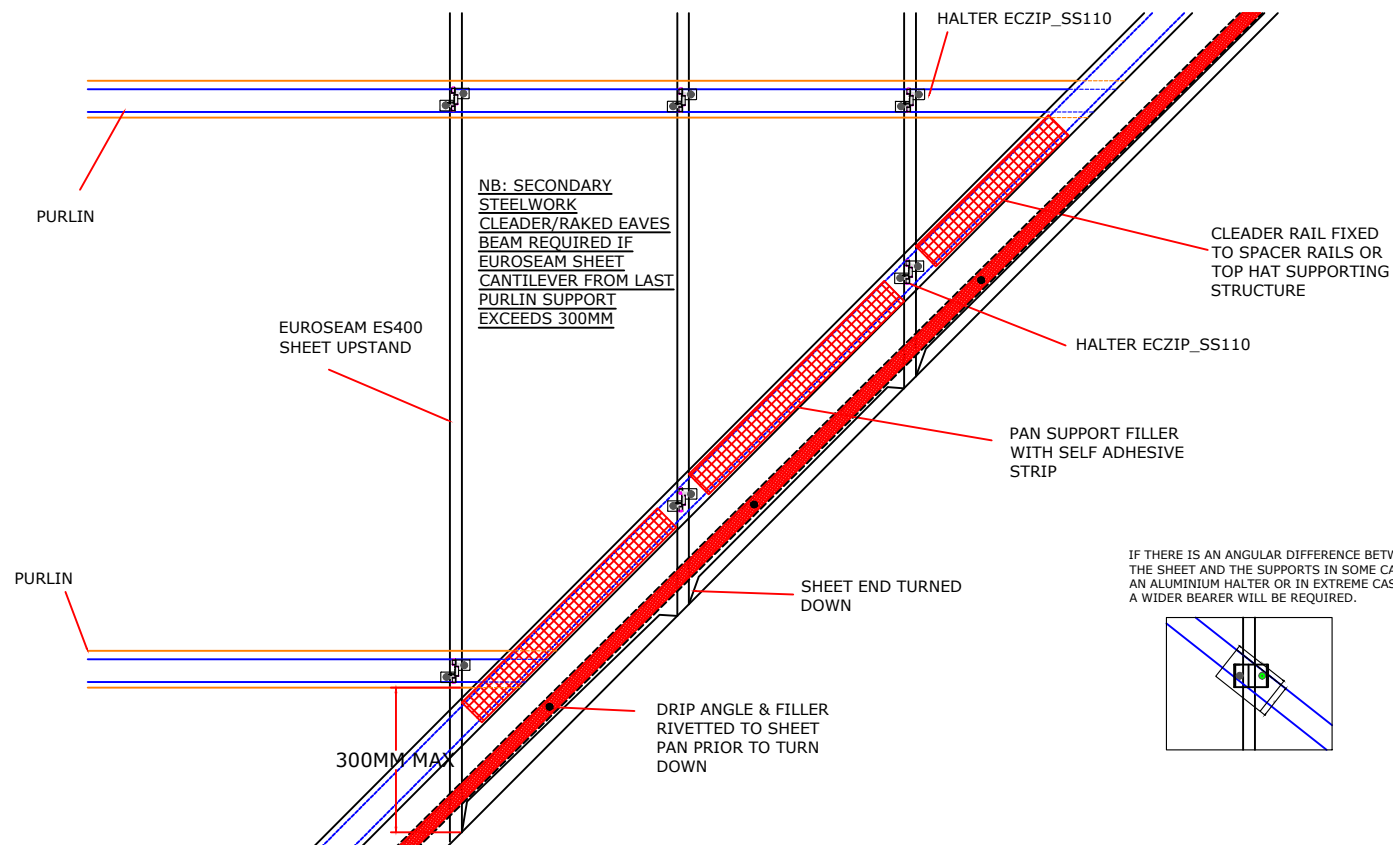
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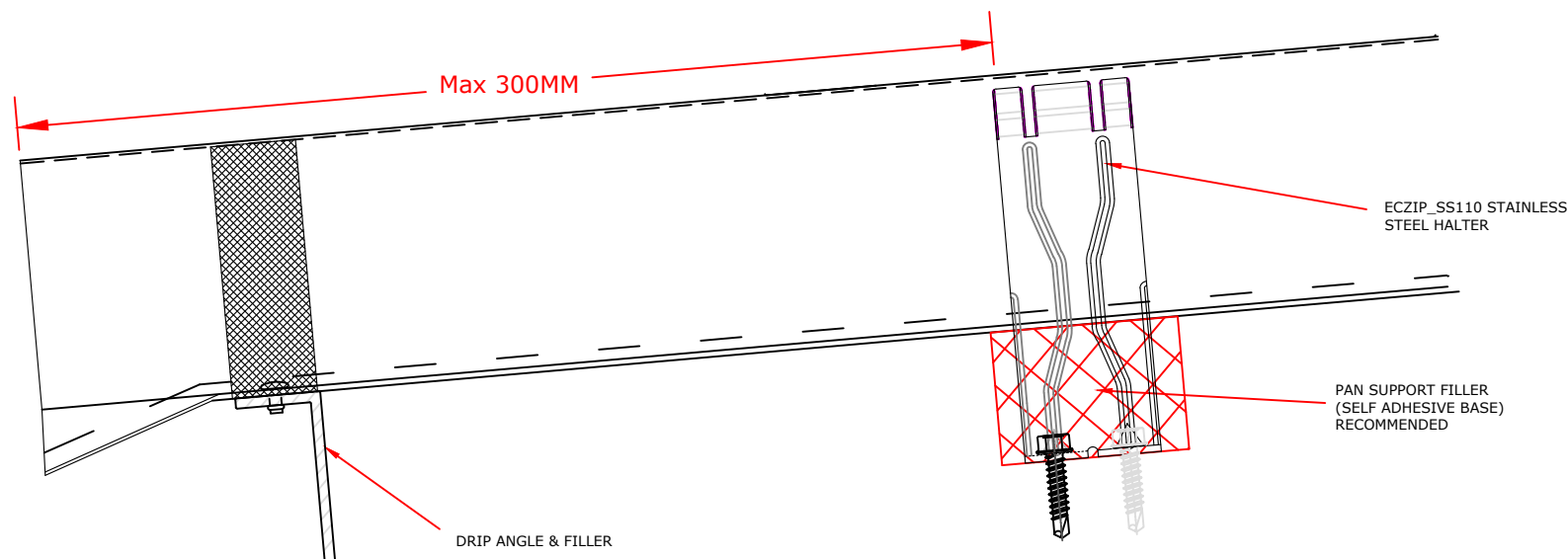
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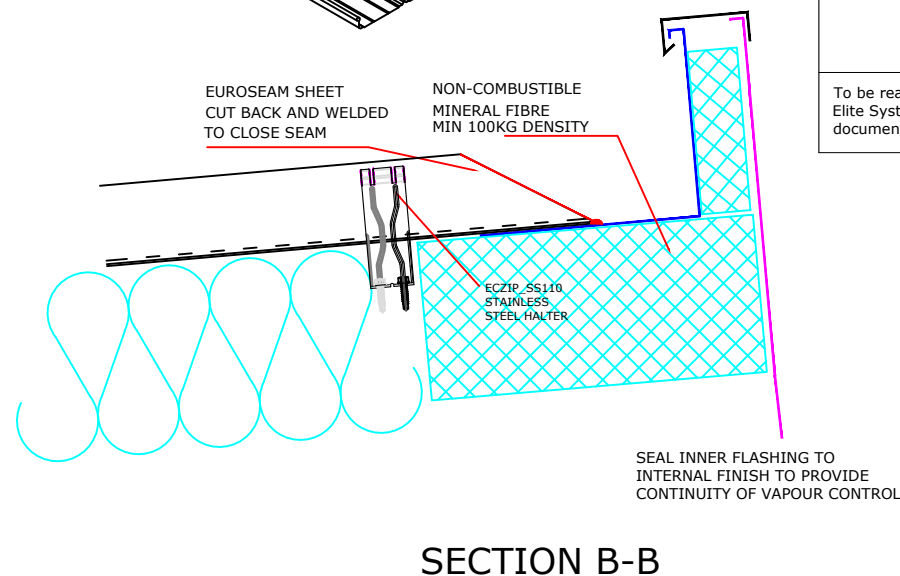
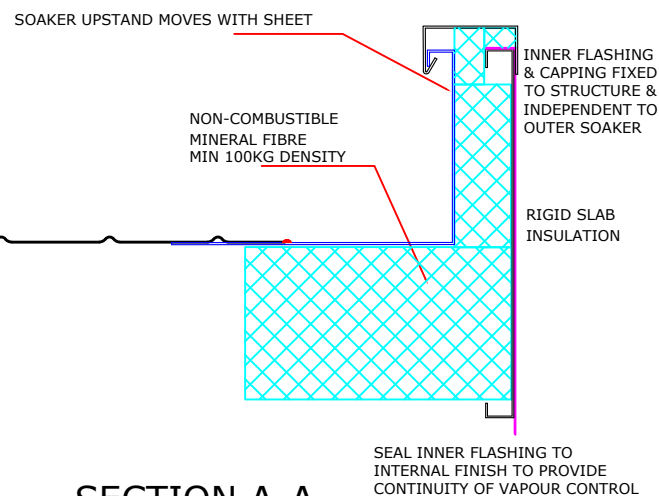
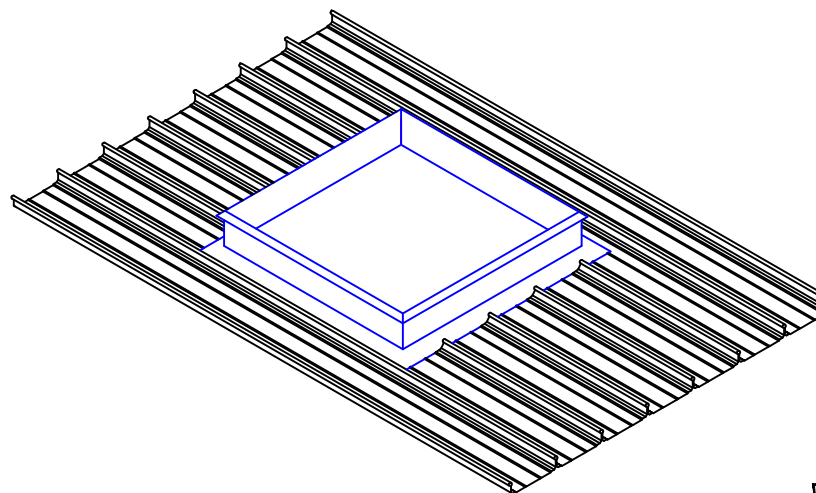
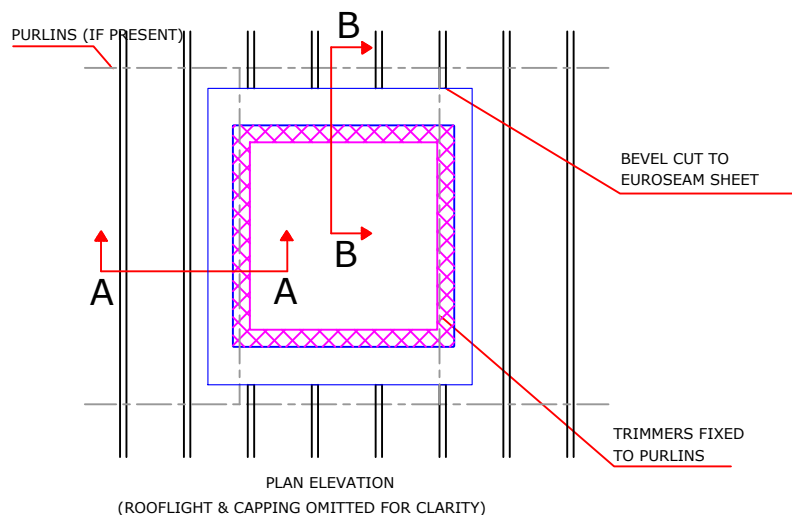
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ANY MATERIALS THAT ARE COMBUSTIBLE THAT ARE IN THE VICINITY OF THE JOINT MUST BE REMOVED TO ENSURE THAT THERE WILL BE NO FIRE RISK DUE TO SITE WELDING



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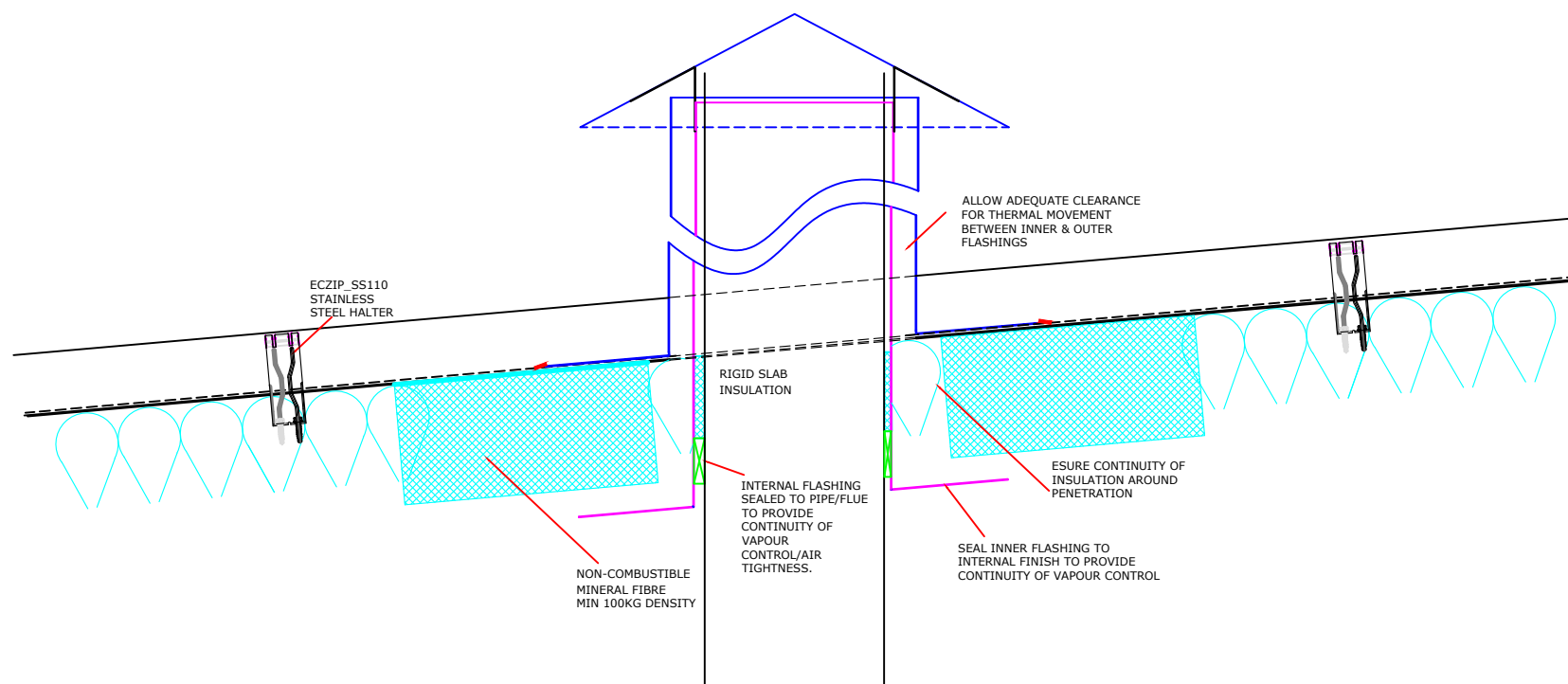
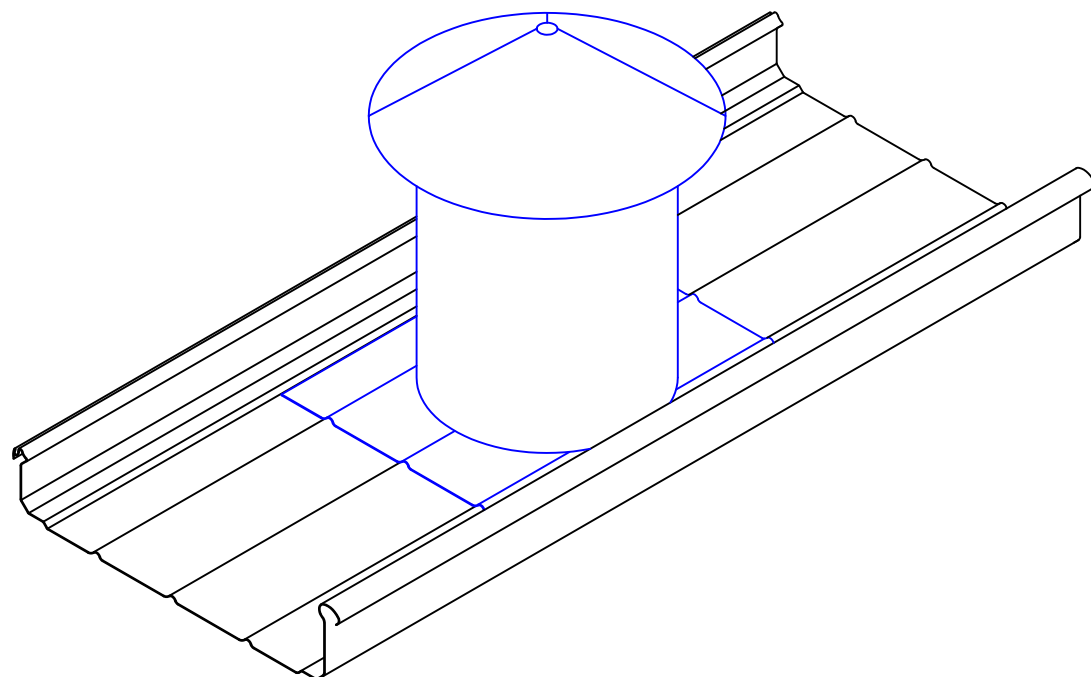
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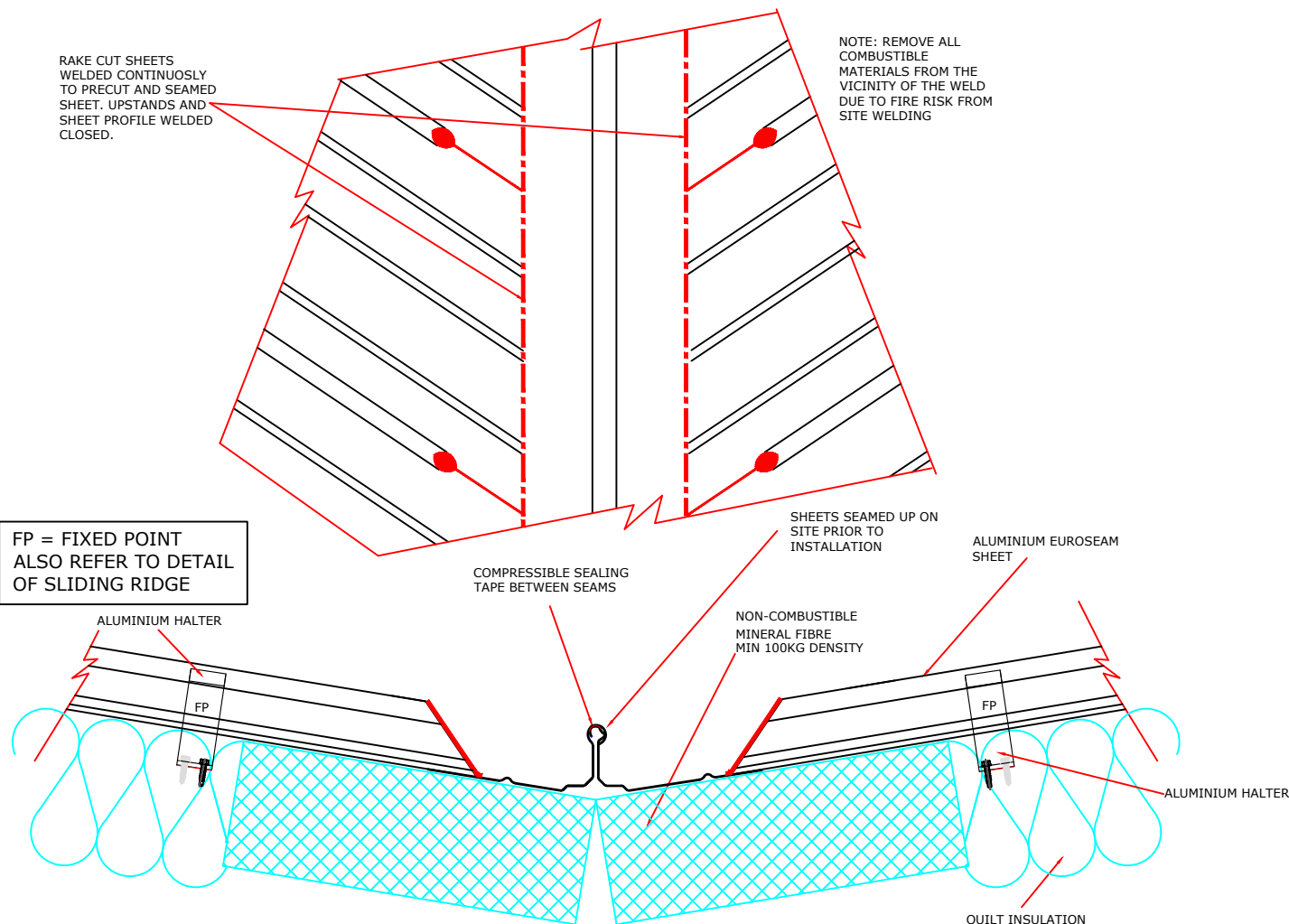
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RAKE CUT SHEETS
WELDED CONTINUOUSLY
TO PRECUT AND SEAMED
SHEET. UPSTANDS AND
SHEET PROFILE WELDED
CLOSED.

NOTE: REMOVE ALL
COMBUSTIBLE
MATERIALS FROM THE
VICINITY OF THE WELD
DUE TO FIRE RISK FROM
SITE WELDING

FP = FIXED POINT
ALSO REFER TO DETAIL
OF SLIDING RIDGE



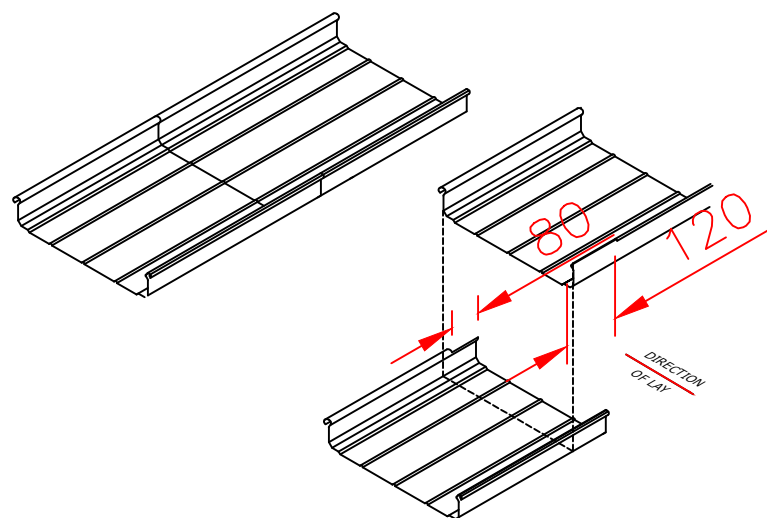
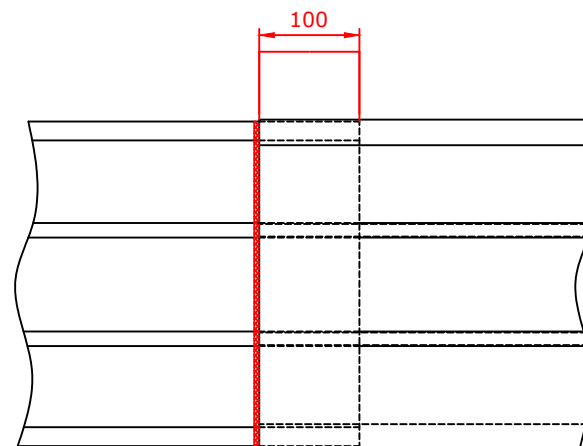
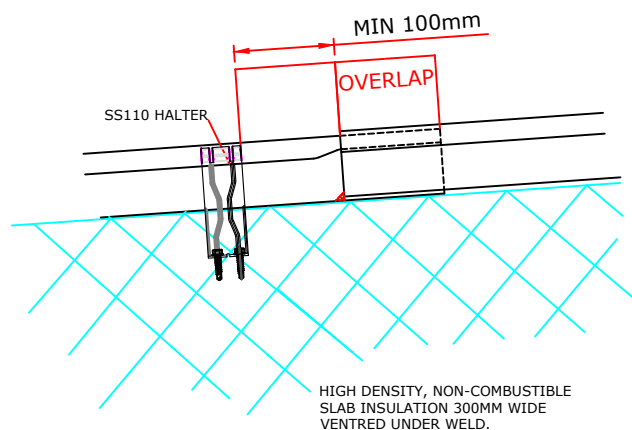
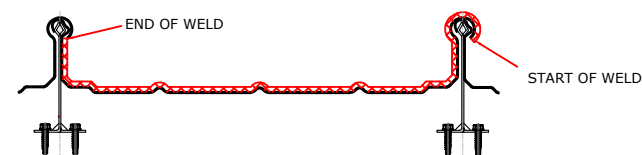
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NOTES

1. THE WELD MUST NOT CONNECT ADJACENT SHEETS BUT MUST START AND FINISH AS SHOWN.

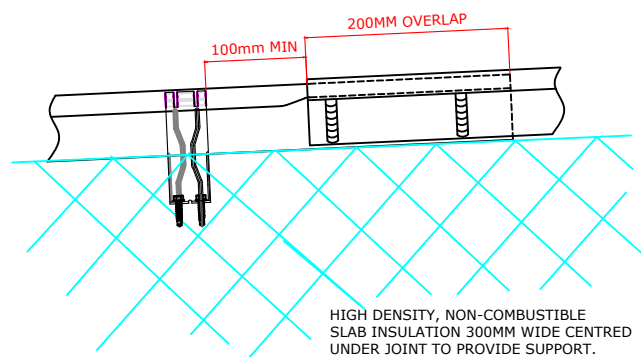
2. CONTINUOUS SUPPORT MUST BE GIVEN TO THE SHEETS IN THE VICINITY OF THE WELD



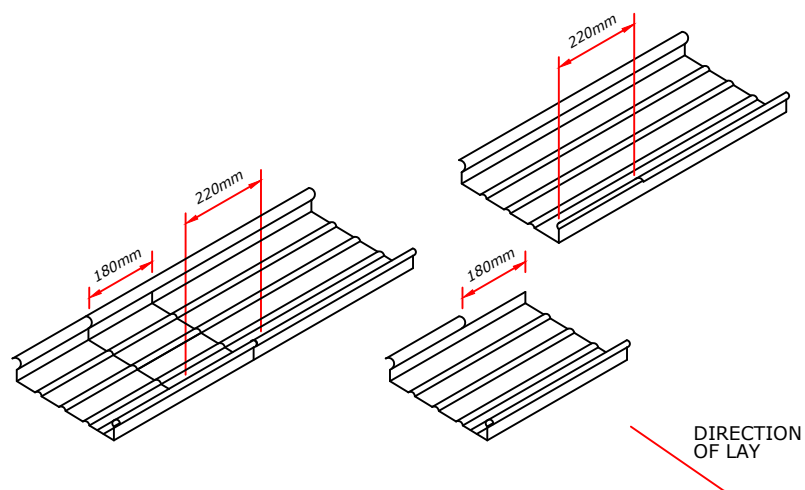
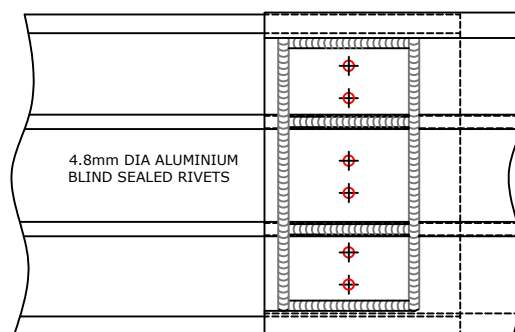
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To be read in conjunction with Elite System specification documents

MASTIC END LAPS ARE ONLY SUITABLE FOR PITCHES > 5°.
FOR PITCHES < 5° A CONTINUOUSLY WELDED JOINT IS REQUIRED.
MASTIC MUST BE LOW MODULUS.



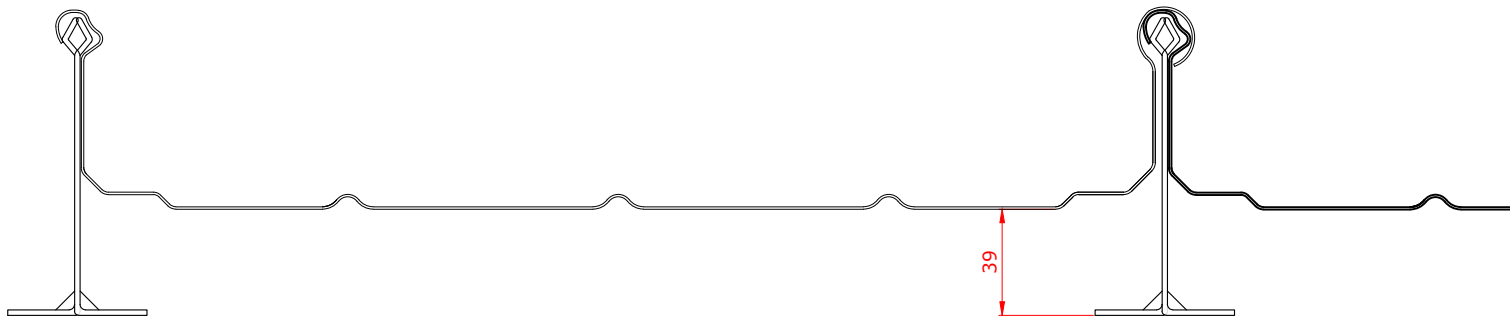
GUN APPLIED LOW MODULUS MASTIC.





TITLE: Euroseam Universal
Details & Components
DWG NO: ES_EDC1
DRAWN: PCI
CHECK: PCL
DATE: Feb 19
SCALE: NTS

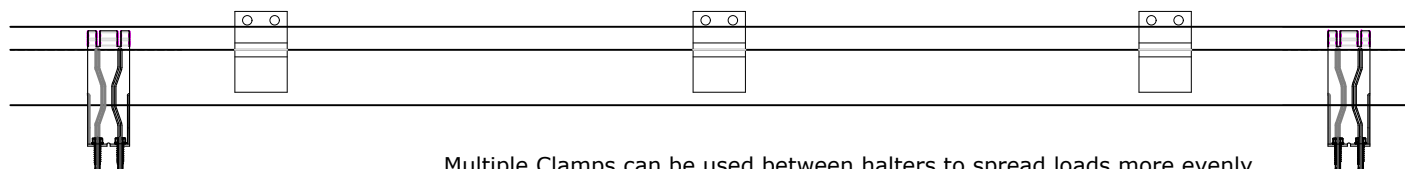
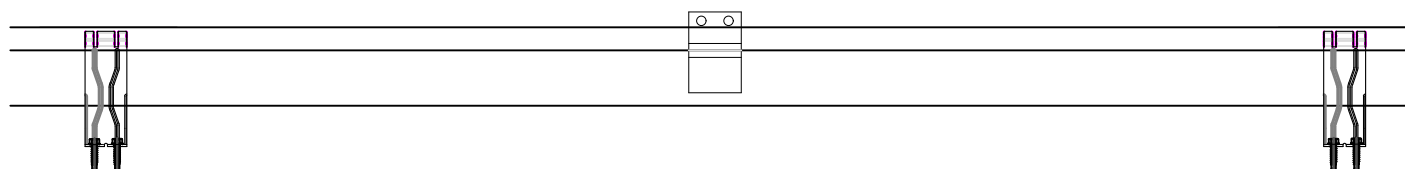
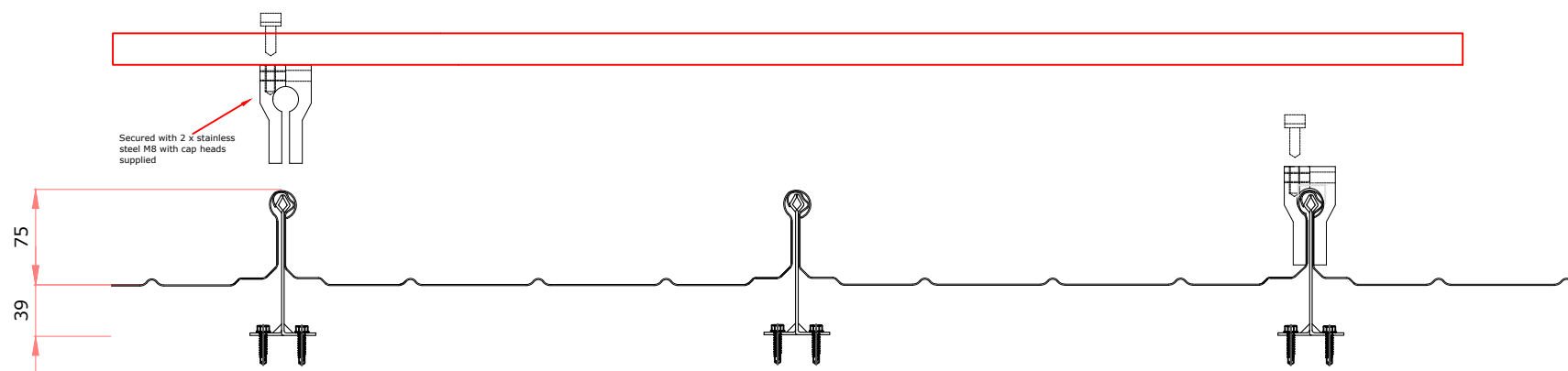
To be read in conjunction with
Elite System specification
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To be read in conjunction with Elite System specification documents

Consult with Euroclad for allowable loads per clamp.
Determine appropriate number of Clamps for all applicable loads.

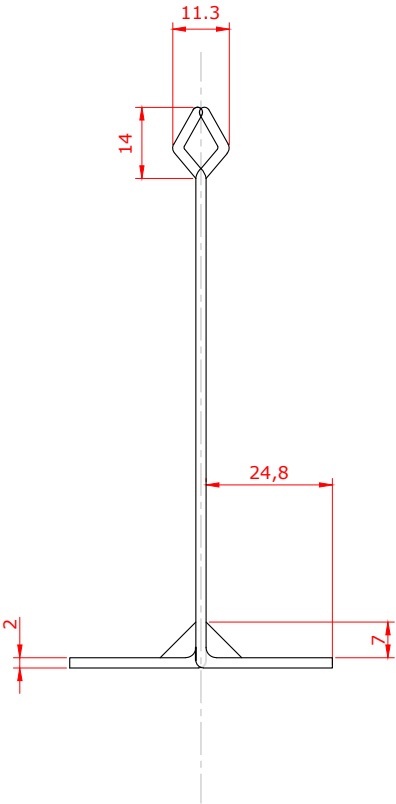
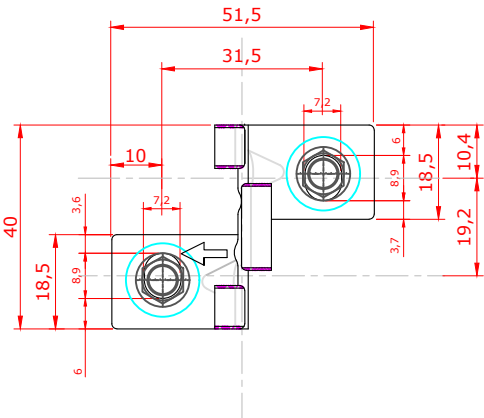
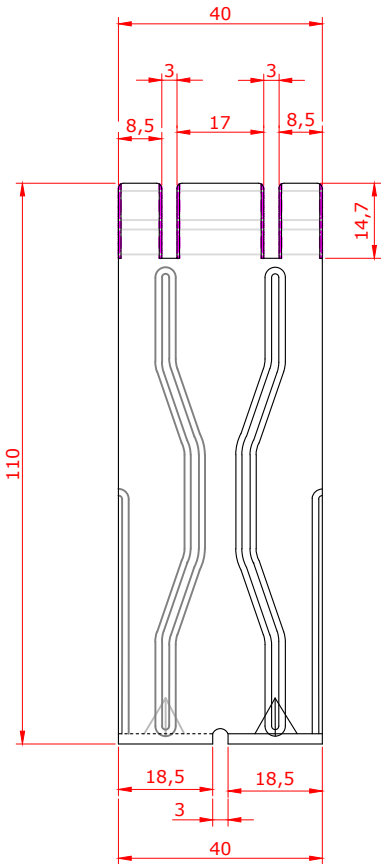


Multiple Clamps can be used between halters to spread loads more evenly.

See Component drawing
for detail of Clamp.

SS110 Stainless Steel Halter

ECZIP_SS110 Stainless Steel Halter



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Elite System specification
documents

AL110 Aluminium Halter

ECZIP_AL110 Aluminium Halter
(Supplied with separation tape to base)

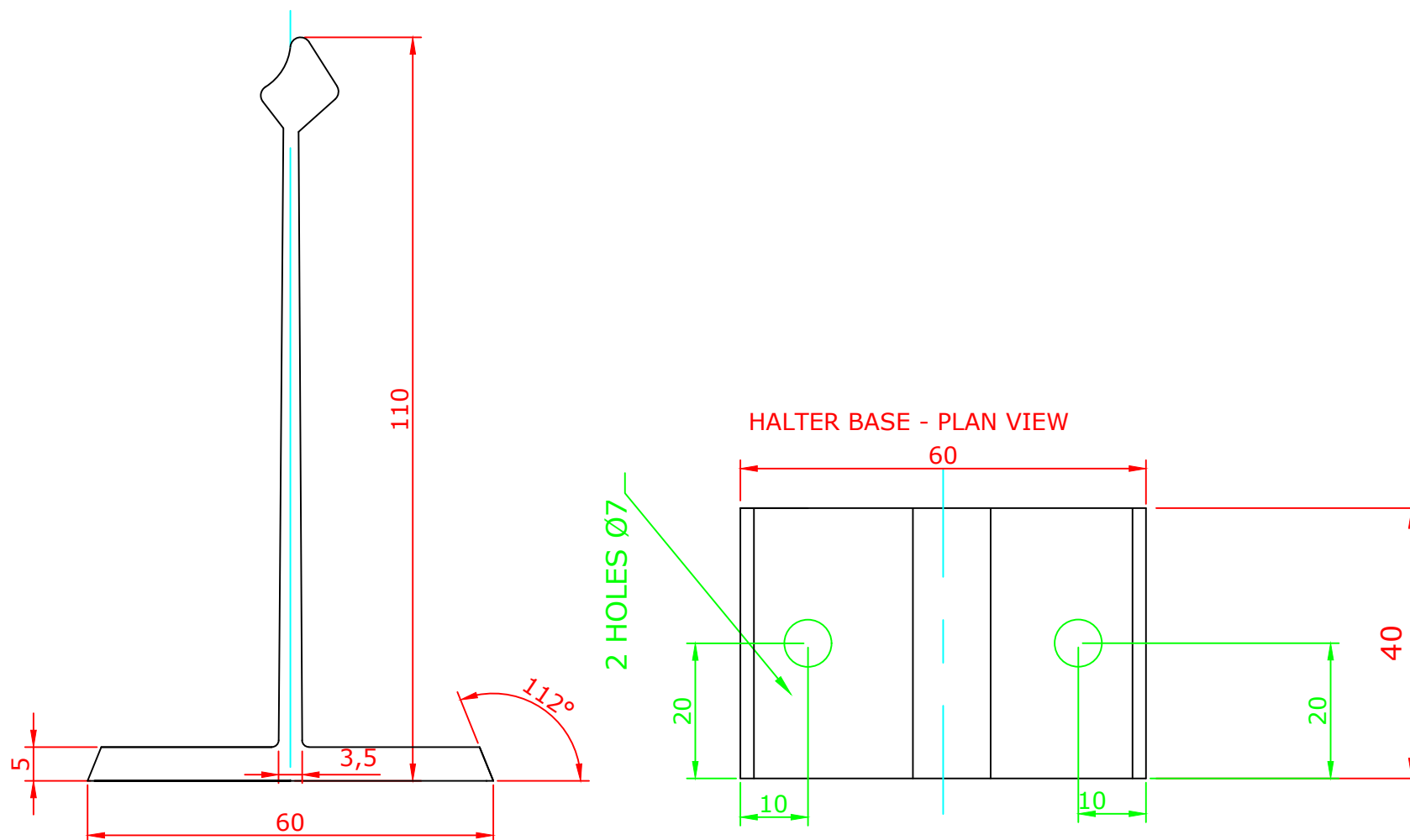
EUROCLAD

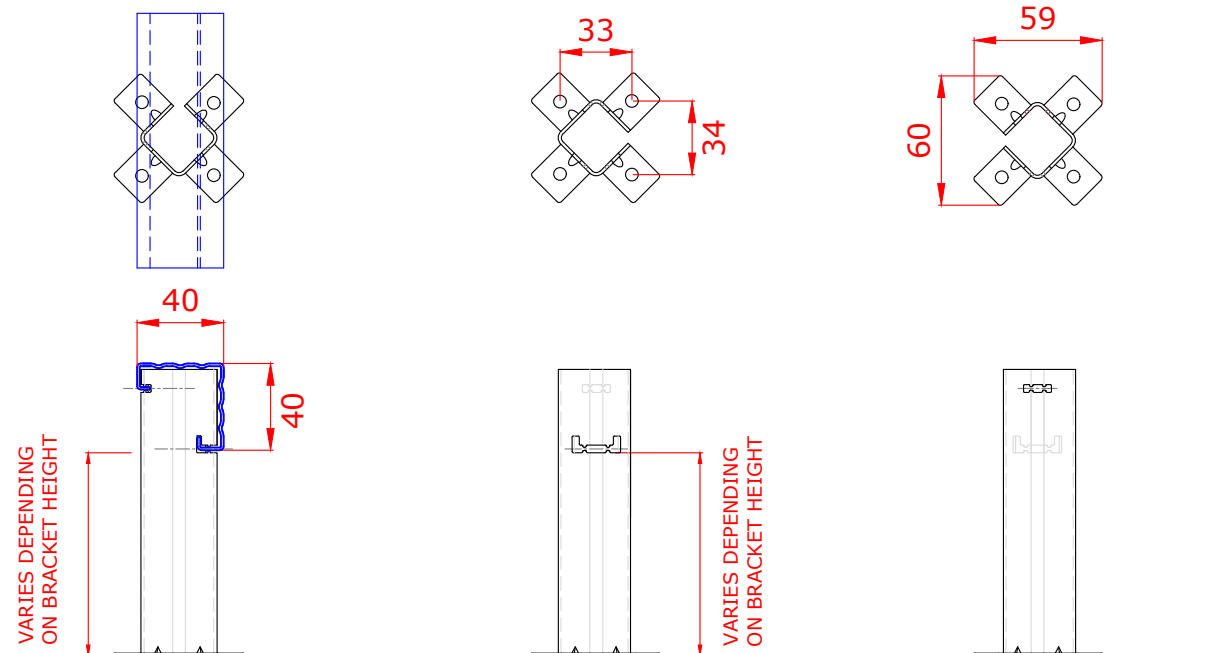
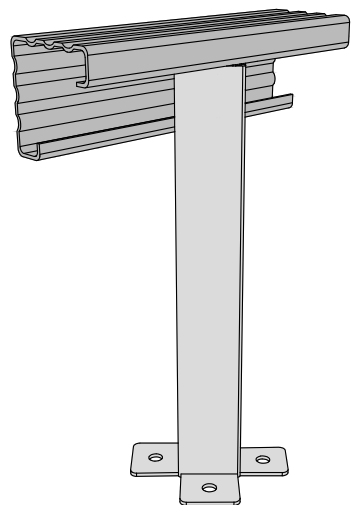
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DWG NO: ES_EDC1

DRAWN: PCI

CHECK: PCL

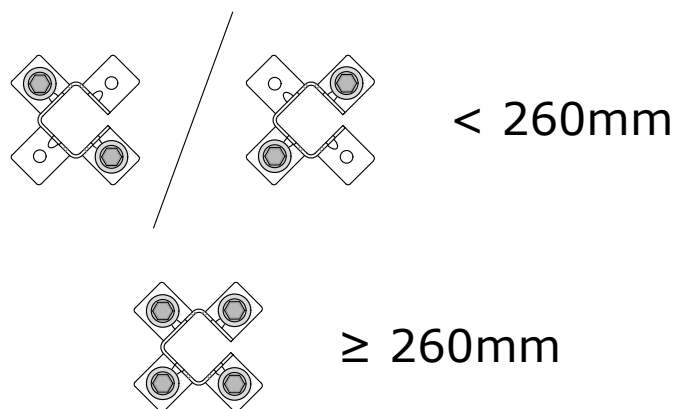
DATE: Feb 19

SCALE: NTS

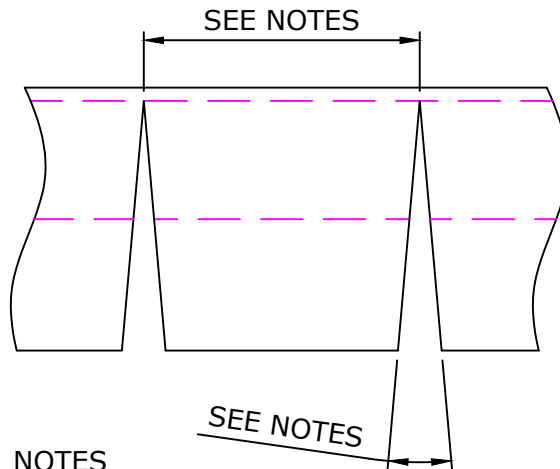
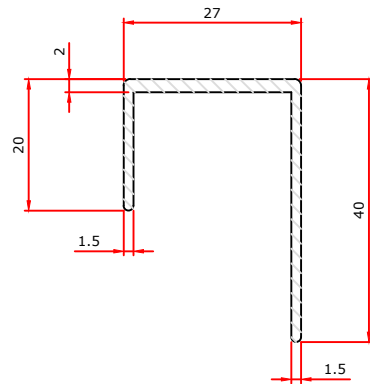
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Brackets less than 260mm require 2 fixings diagonally opposite.
Brackets 260mm or more require 4 fixings.



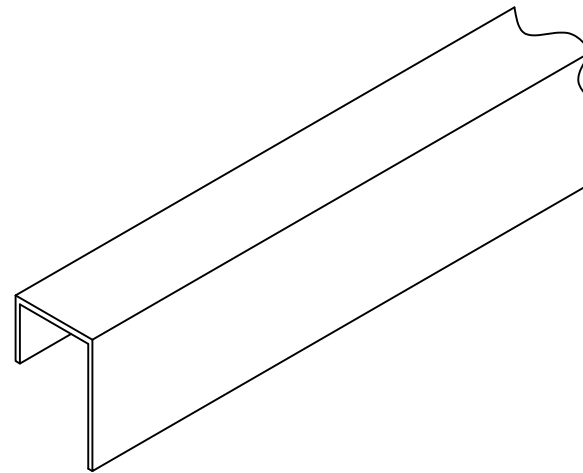
VERGE CHANNEL - ECZIP_VCN5



NOTES

1. FOR CURVED APPLICATIONS VERGE CHANNEL TO BE FACETED ON SITE BY CUTTING OUT VERTICAL SECTION.
2. PITCH & ANGLE OF CUTOUT IS DEPENDENT

MATERIAL:- ALUMINIUM 5M LONG



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TITLE: Euroseam Universal
Details & Components

DWG NO: ES_EDC1

DRAWN: PCI

CHECK: PCL

DATE: Feb 19

SCALE: NTS

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documents

Technical drawing of a mechanical part with the following dimensions and tolerances:

- Overall width: 30
- Top horizontal segment width: 30
- Top horizontal segment thickness: 3
- Top horizontal segment fillet: R0.35
- Vertical segment thickness: 3
- Vertical segment fillet: R0.35
- Vertical segment length: 30
- Diagonal segment length: 32
- Diagonal segment thickness: 0.71
- Bottom horizontal segment length: 7.5
- Bottom horizontal segment thickness: 3
- Bottom horizontal segment fillet: R0.5
- Bottom horizontal segment width: 10
- Overall height: 90

A 3D perspective drawing of a stepped, rectangular object, possibly a book or a block. The object is composed of several rectangular sections of varying heights and widths, creating a stepped profile. The top surface is a flat rectangle. The front face shows a series of horizontal steps. The side face is a single vertical rectangle. The drawing is done in a simple line-art style with no shading or texture.

To be read in conjunction with
Elite System specification
documents

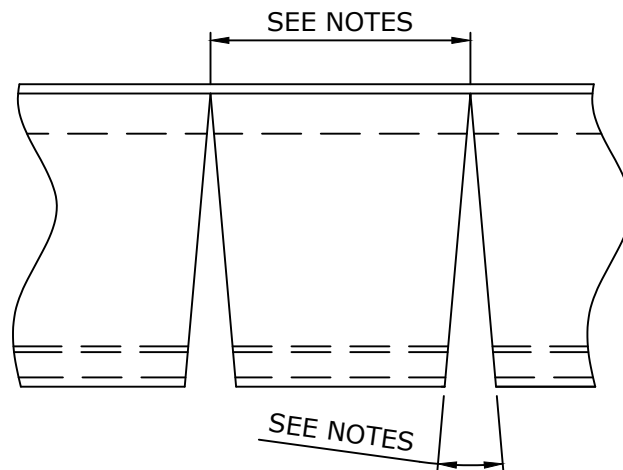


TITLE: Euroseam Universal
Details & Components

DRAWN: PCI

DATE: Feb 19

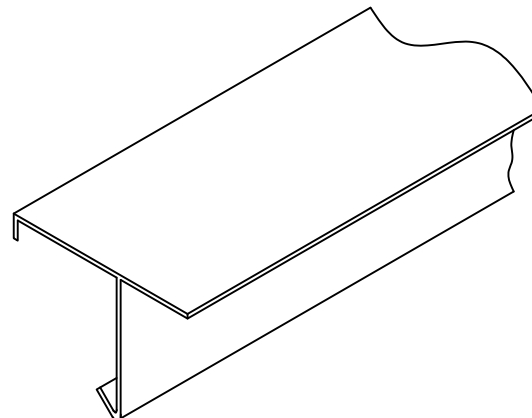
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[illegible]

1. FOR CURVED APPLICATIONS VERGE CLOSURE TO BE FACETED ON SITE BY CUTTING OUT VERTICAL SECTION.

2. PITCH & ANGLE OF CUTOUT IS DEPENDENT ON RADIUS OF ROOF.

MATERIAL:- ALUMINIUM 5M LONG



TITLE: Euroseam Universal
Details & Components

DWG NO: ES_EDC1

DRAWN: PCI

CHECK: PCL

DATE: Feb 19

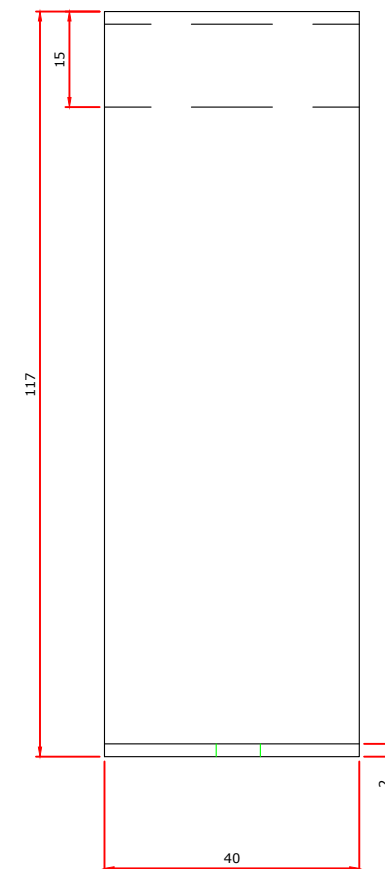
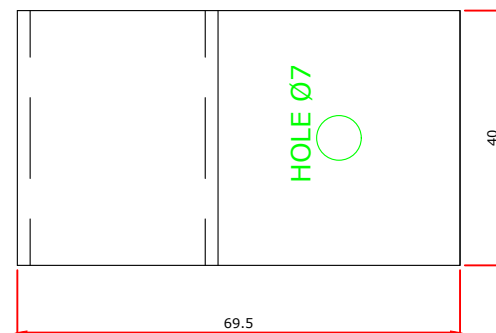
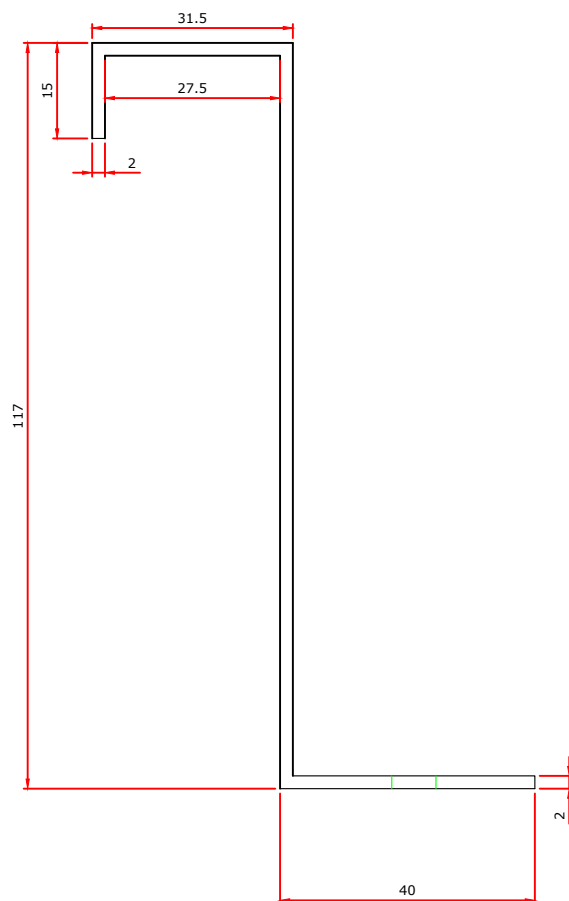
SCALE: NTS

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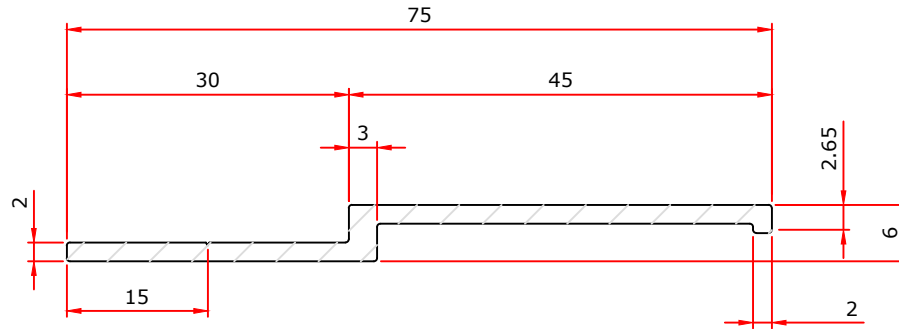
To be read in conjunction with
Elite System specification
documents

VERGE HALTER ECZIP_VH2
Supplied with WT75 separation tape to base

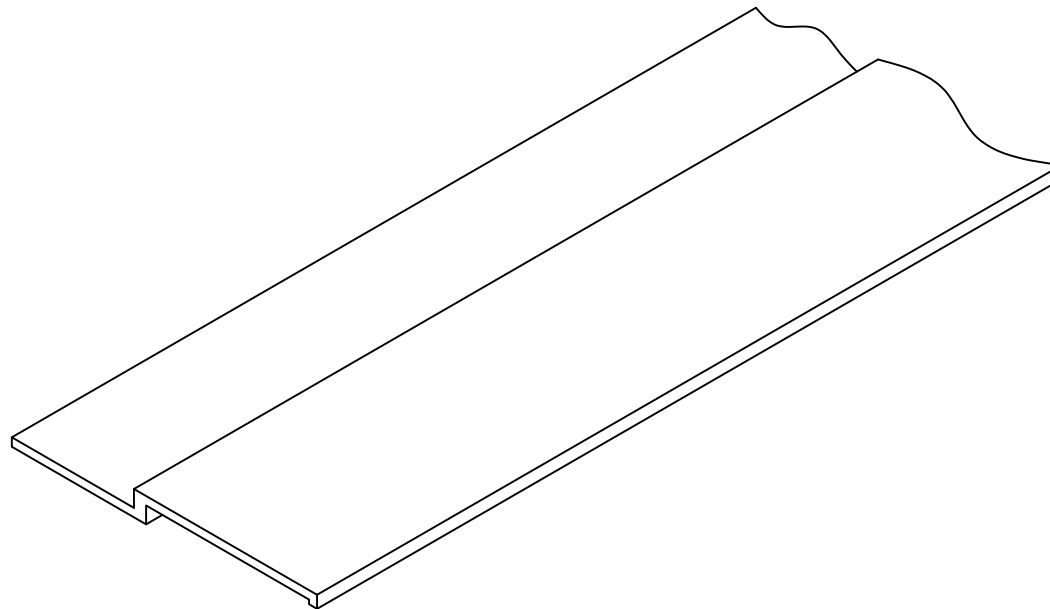
PLAN VIEW VERGE HALTER - ECZIP_VH2



RIDGE ZED - ECZIP_RZ5



MATERIAL:- ALUMINIUM 5M LONG



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DWG NO: ES_EDC1
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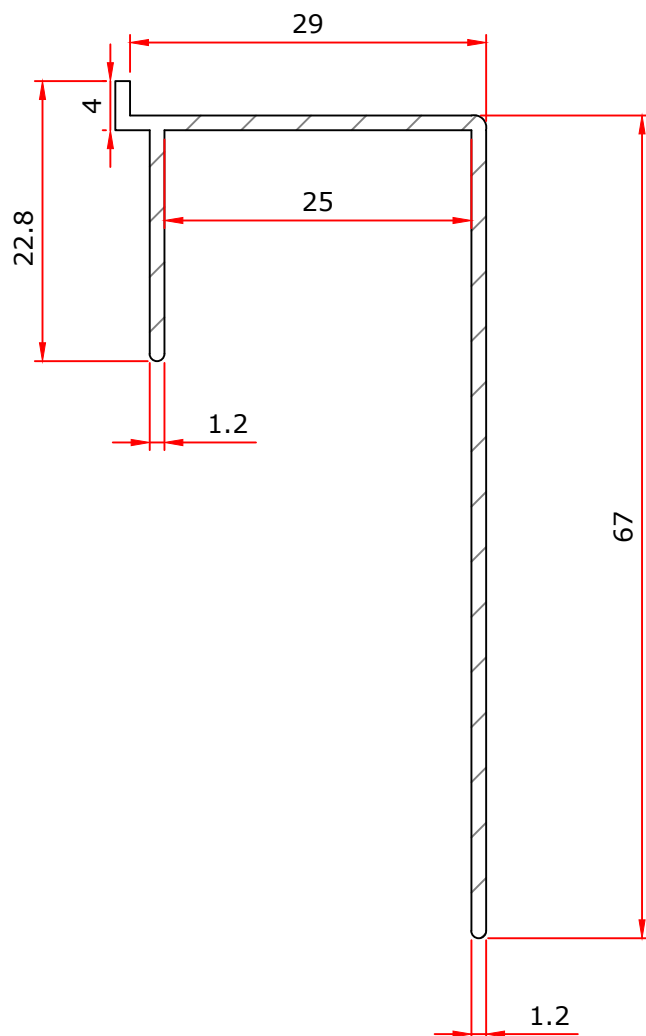
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TITLE: Euroseam Universal
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DWG NO: ES_EDC1
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documents



MATERIAL:- ALUMINIUM 375MM & 5M LONG

TITLE: Euroseam Universal
Details & Components

DWG NO: ES_EDC1

DRAWN: PCI

CHECK: PCL

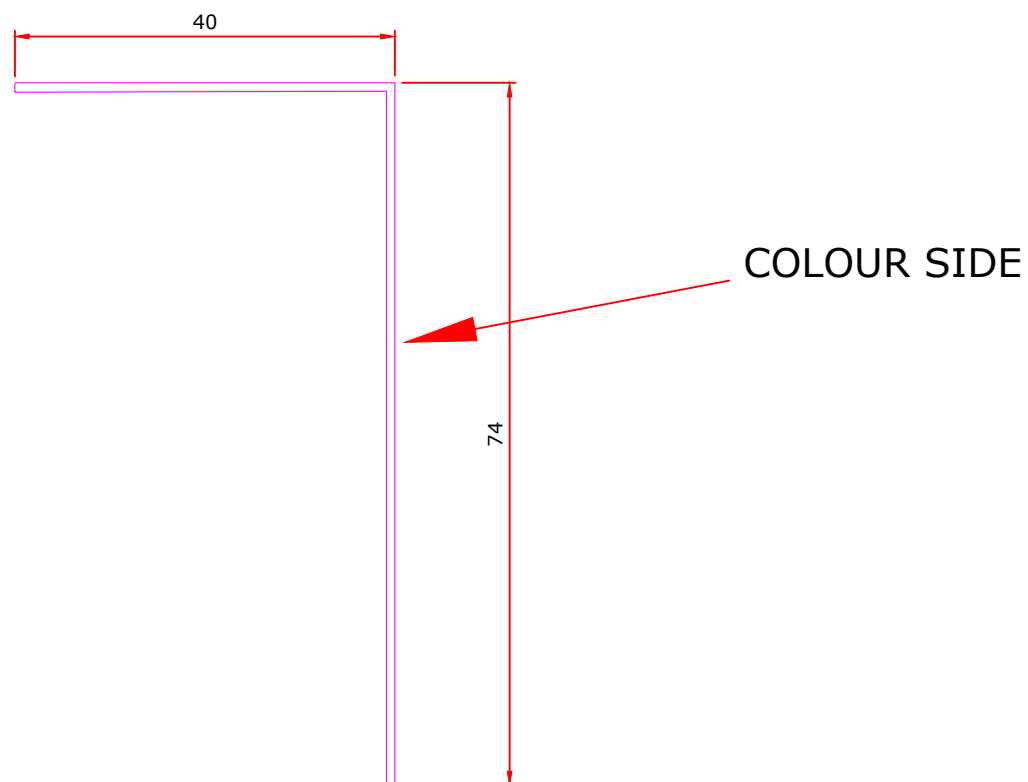
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RIDGE CLOSURE COVER - ECZIP_KIT



MATERIAL:- COATED ALUMINIUM 0.9mm 375mm & 3M LONG

TITLE: Euroseam Universal
Details & Components

DWG NO: ES_EDC1

DRAWN: PCI

CHECK: PCL

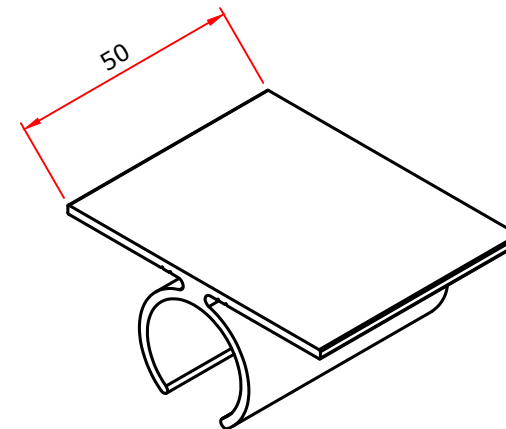
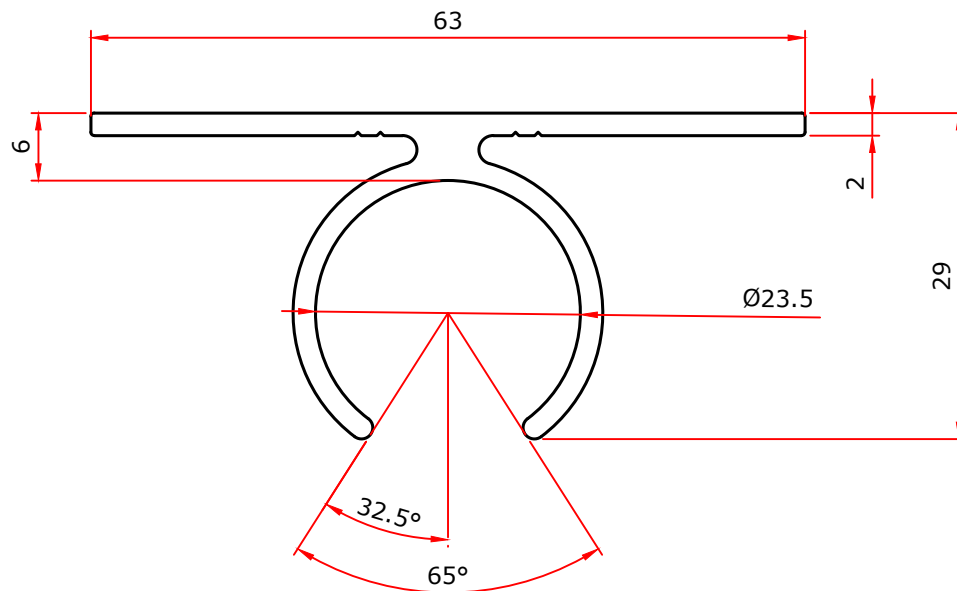
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SLIDING CLIP - ECZIP_SSC



MATERIAL:- ALUMINIUM 50mm LONG

TITLE: Euroseam Universal
Details & Components

DWG NO: ES_EDC1

DRAWN: PCI

CHECK: PCL

DATE: Feb 19

SCALE: NTS

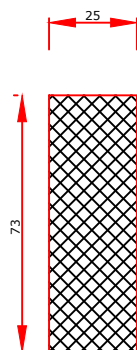
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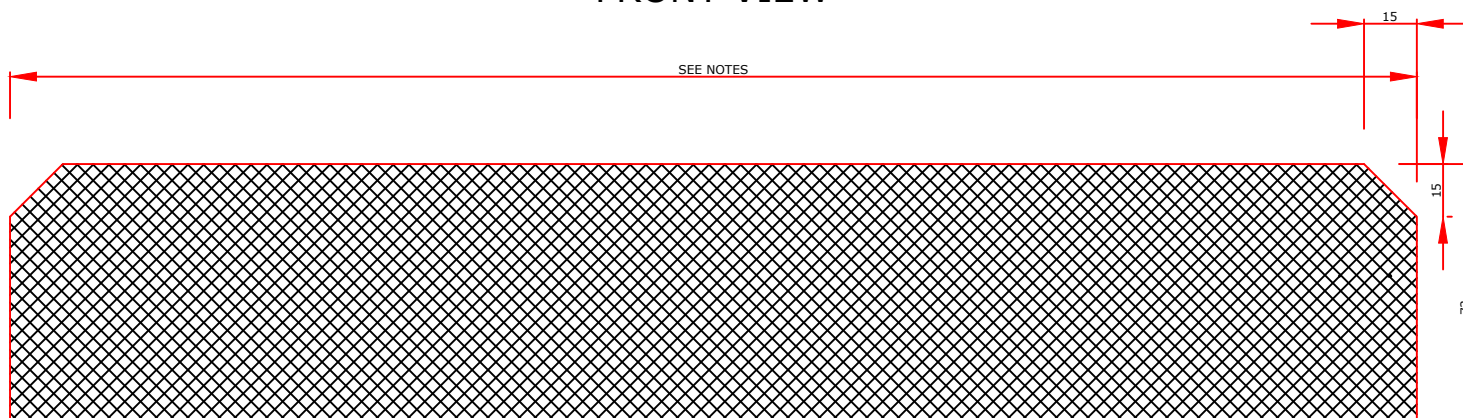
RIDGE FILLER - ECZIP_KITRF400 LENGTH = 400MM

ECZIP_KITLF1M - HIPS, VALLEYS AND TAPERS COMPONENT SUPPLIED IN
1M LENGTH, CUT ON SITE TO SUIT REQUIRED LENGTH

SIDE VIEW



FRONT VIEW



MATERIAL = MP or HEAVY DUTY EPDM



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DRAWN: PCI

CHECK: PCL

DATE: Feb 19

SCALE: NTS

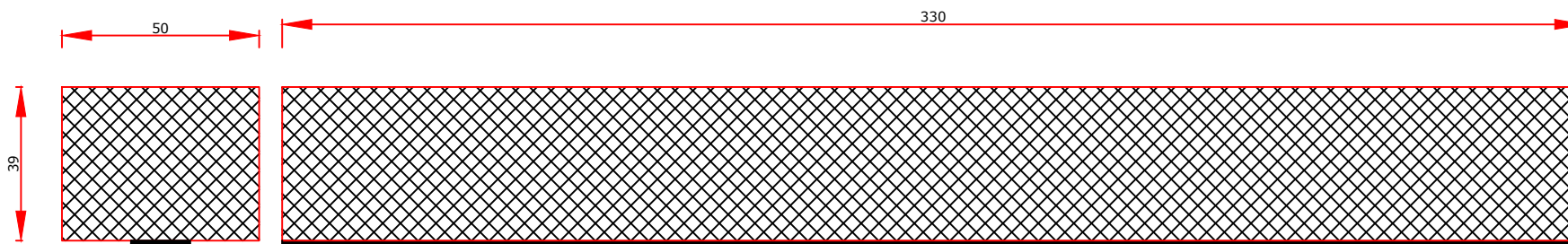
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KIT SHEET PAN SUPPORT FILLERS - ECZIP_SF_SS110-400 (old ref SF95_400): Length: 330mm

SIDE VIEW

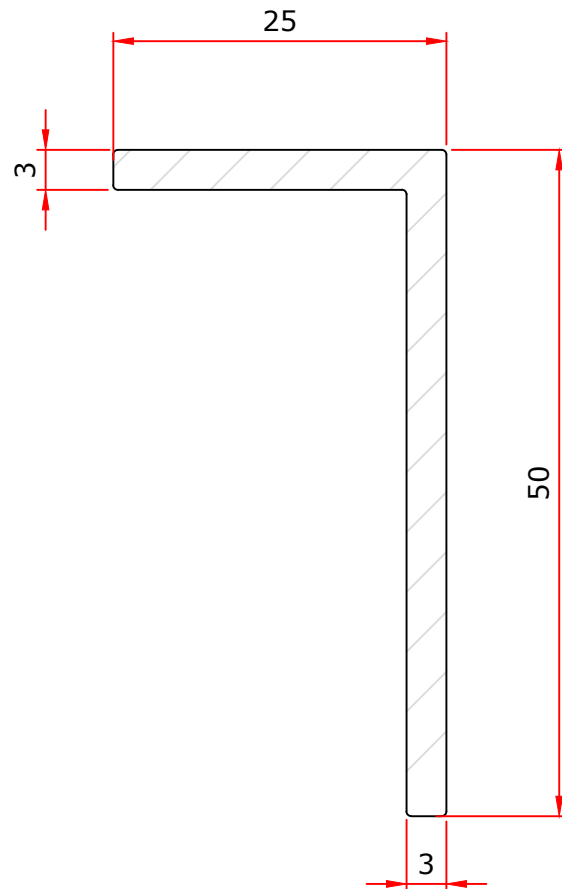
FRONT VIEW



SELF ADHESIVE STRIP - HP500 15 X 2MM

MATERIAL:HARDPACK (F.A.I.R. HIGH DENSITY MATERIAL)

DRIP ANGLE - ECZIP_DA5M



MATERIAL:- ALUMINIUM 5M LONG

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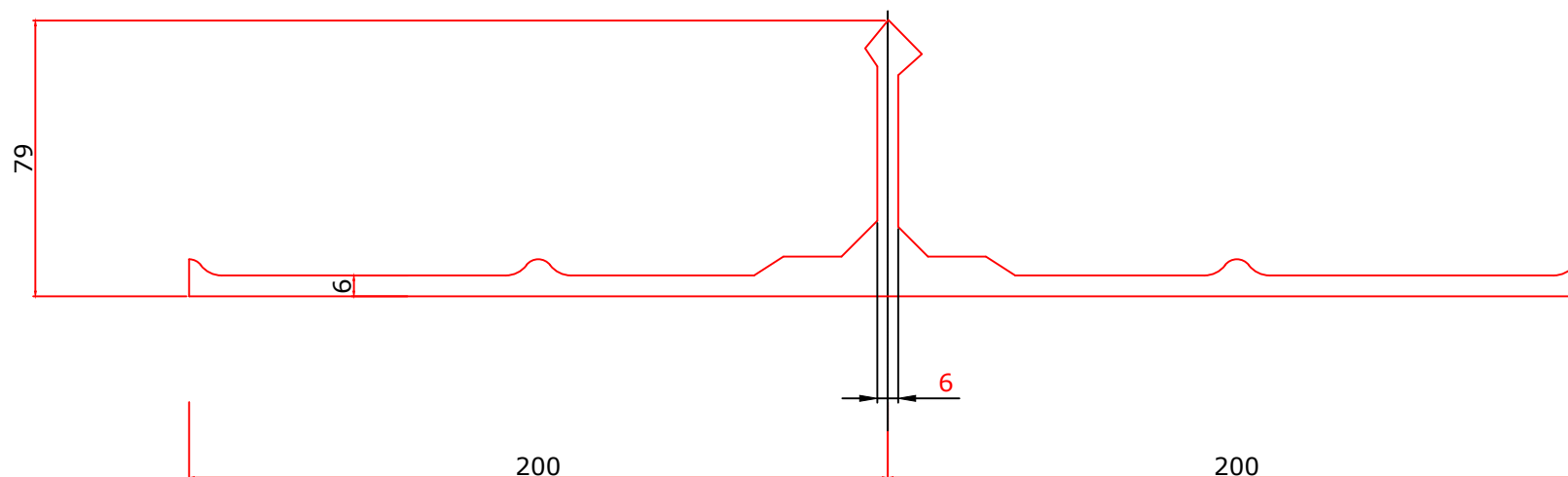
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EAVES FILLER FOR EUROSEAM ES400 - ECZIP_EF400



SEAM CLAMP FOR USE WITH FALL ARREST - ECZIP_SEAMCLAMP

TITLE: Euroseam Universal
Details & Components

DWG NO: ES_EDC1

DRAWN: PCI

CHECK: PCL

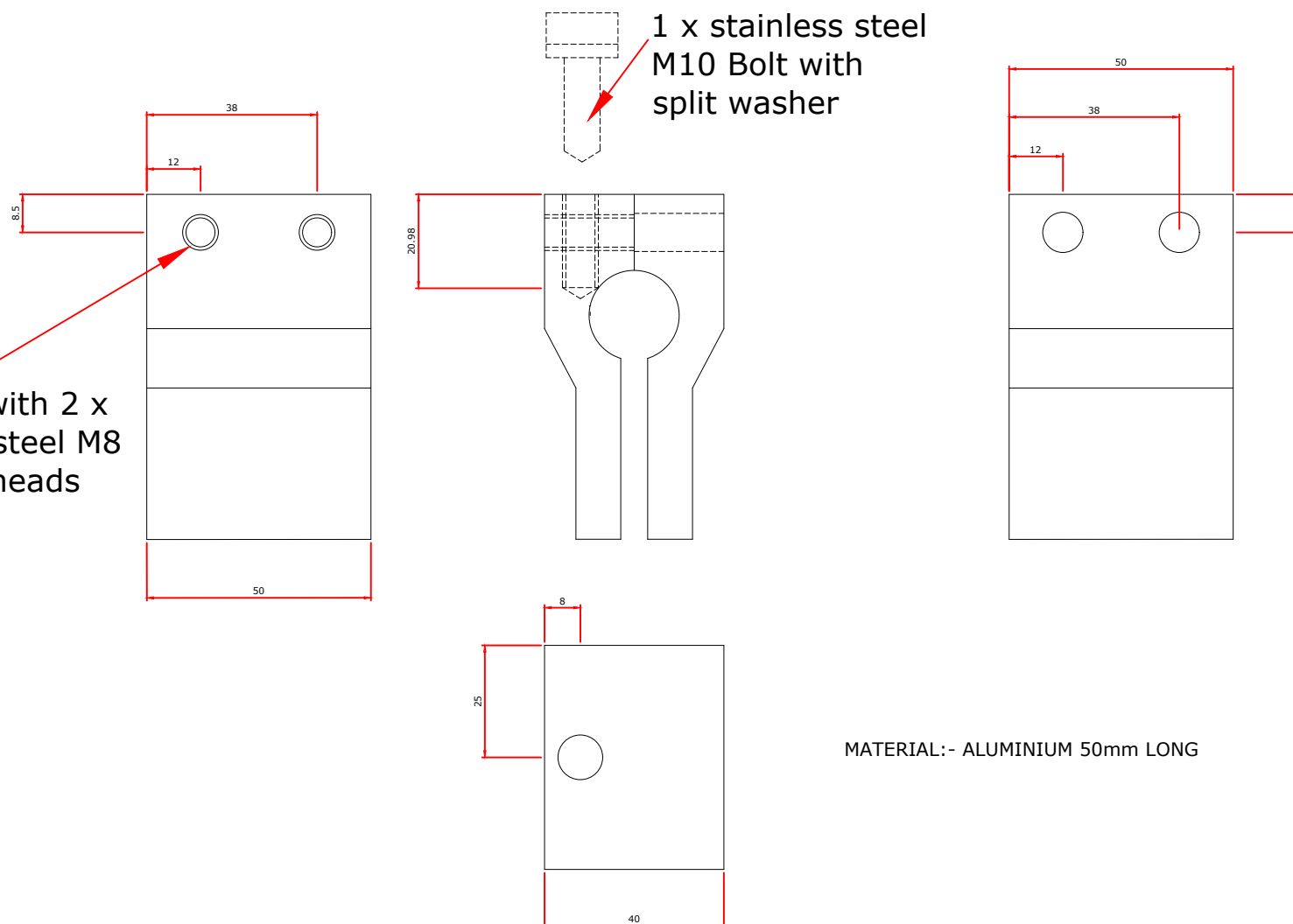
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Secured with 2 x
stainless steel M8
with cap heads



MATERIAL:- ALUMINIUM 50mm LONG

TITLE: Euroseam Universal
Details & Components

DWG NO: ES_EDC1

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SEAM CLAMP FOR USE WITH PV AND WALKWAYS -
ECZIP_SEAMCLAMP_V3

